

Phrozen Shuffle XL Resin Profiles

Resin			Resin Profile				Burn Layers Exposure				Normal Layer Exposure*		
	Type	Colour	Name	Thickness(mm)	Down Speed	Delay(ms)	Layers	Cure(ms)	Height(mm)	Up Speed	Cure(ms)	Height(mm)	Up Speed
1	ABS-like Resin	Matte Grey	TF_ABSG_50um	0.05	300	1000	6	60000	8	150	7000 - 8000	6	150
2	ABS-like Resin	Creamy White	TF_ABSW_50um	0.05	300	1000	6	60000	8	150	7000 - 8000	6	150
3	Engineering Series--High Temp Resin	TR250	TF_TR250_50um	0.05	300	3000	6	60000	8	150	12000 - 13000	6	150
4	Engineering Series--High Temp Resin	TR250LV	TF_TR250LV_50um	0.05	300	1000	6	60000	8	150	8000 - 9000	6	150
5	Engineering Series Resin--Stiff Resin	Rock-Black	TF_Black_50um	0.05	300	1000	6	60000	8	150	10000 - 11000	6	150
6	Tough Resin	Nylon-Green	TF_Green_50um	0.05	300	2000	6	60000	8	150	10000 - 11000	6	150
7	Standard Resin	Beige	TF_Beige_50um	0.05	300	2000	6	60000	8	150	10000 - 11000	6	150
8	Functional Resin	Beige Flex	TF_BeigeF_50um	0.05	300	2000	6	60000	8	150	10000 - 11000	6	150
9	Casting Resin	Wax-like	TF_Wax_50um	0.05	300	3000	6	60000	8	150	11000 - 12000	6	150
10	Clear Resin	SC-801	TF_SC801_50um	0.05	300	1000	6	60000	8	150	15000 - 16000	6	150

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