

Phrozen Transform / Transform Fast

Phrozen Resins - Transform		Basic Info			Burn Layer				Normal Layer			Note
		Layer Height (mm)	Down Speed (mm/min)	Delay (ms)	Layers (Numbers)	Cure Time (ms)	Lift Height (mm)	Up Speed (mm/min)	Cure Time (ms)	Lift Height (mm)	Up Speed (mm/min)	
1	Phrozen ABS-like Resin - Gray / White	0.05	200	1000	8	80000	10	80	10000 - 11000	8	80	
2	Phrozen Aqua Resin - Green / Blue	0.05	200	1000	8	80000	10	80	11000 - 13000	8	80	
3	Phrozen TR250 High Temp Resin - Deep Gray	0.05	200	3000	8	80000	10	80	16000 - 18000	8	80	
4	Phrozen TR250LV High Temp Resin - Gray	0.05	200	1000	8	80000	10	80	9000 - 10000	8	80	
5	Phrozen Rock-Black Stiff Resin	0.05	200	1000	8	80000	10	80	12000 - 13000	8	80	
6	Phrozen Nylon-Green Tough Resin	0.05	200	2000	8	80000	10	80	12000 - 13000	8	80	
7	Phrozen Beige-Basic Resin	0.05	200	2000	8	80000	10	80	12000 - 13000	8	80	
8	Phrozen Beige-Flex Resin	0.05	200	2000	8	80000	10	80	12001 - 13000	8	80	
9	Phrozen Beige Low-Irritation Resin	0.05	200	3000	8	80000	10	80	15000 - 17000	8	80	
10	Phrozen Wax-like Green Castable Resin	---	---	---	---	---	---	---	---	---	---	Not recommended
11	Phrozen Wax-like Violet Castable Resin	---	---	---	---	---	---	---	---	---	---	Not recommended
12	Phrozen SC-801 Clear Resin	0.05	200	1000	8	80000	10	80	22000 - 23000	8	80	
13	Phrozen Water-Washable Resin - Rapid Black	0.05	200	1000	8	80000	10	80	15000 - 17000	8	80	
14	Phrozen Water-Washable Resin - Model Gray	0.05	200	1000	8	80000	10	80	10000 - 11000	8	80	
Phrozen Resins - Transform Fast		Basic Info			Burn Layer				Normal Layer			Note
		Layer Height (mm)	Down Speed (mm/min)	Delay (ms)	Layers (Numbers)	Cure Time (ms)	Lift Height (mm)	Up Speed (mm/min)	Cure Time (ms)	Lift Height (mm)	Up Speed (mm/min)	
1	Phrozen ABS-like Resin - Gray / White	0.05	200	1000	8	25000	10	80	2000 - 2500	8	80	
2	Phrozen Aqua Resin - Green / Blue	0.05	200	1000	8	25000	10	80	2000 - 2500	8	80	
3	Phrozen TR250 High Temp Resin - Deep Gray	0.05	200	3000	8	25000	10	80	4000 - 4500	8	80	
4	Phrozen TR250LV High Temp Resin - Gray	0.05	200	1000	8	25000	10	80	2000 - 2500	8	80	
5	Phrozen Rock-Black Stiff Resin	0.05	200	1000	8	25000	10	80	2500 - 3000	8	80	
6	Phrozen Nylon-Green Tough Resin	0.05	200	2000	8	25000	10	80	2500 - 3000	8	80	
7	Phrozen Beige-Basic Resin	0.05	200	2000	8	25000	10	80	2300 - 3000	8	80	
8	Phrozen Beige-Flex Resin	0.05	200	2000	8	25000	10	80	2300 - 3000	8	80	
9	Phrozen Beige Low-Irritation Resin	0.05	200	3000	8	25000	10	80	4500 - 5000	8	80	
10	Phrozen Wax-like Green Castable Resin	---	---	---	---	---	---	---	---	---	---	Not recommended
11	Phrozen Wax-like Violet Castable Resin	---	---	---	---	---	---	---	---	---	---	Not recommended
12	Phrozen SC-801 Clear Resin	0.05	200	1000	8	25000	10	80	5000 - 6000	8	80	
13	Phrozen Water-Washable Resin - Rapid Black	0.05	200	1000	8	60000	10	80	2000 - 2500	8	80	
14	Phrozen Water-Washable Resin - Model Gray	0.05	200	1000	8	25000	10	80	2000 - 2500	8	80	