

Please remove the protective film on the surface of the FEP Film before use and follow the steps below on how to replace the FEP Film.

## Step 1: Remove screws from the Resin Vat

Remove the screws to deatach the steel rings from the resin vat.

## Step 2: Replace the FEP Film

Put the new FEP Film in-between the two steel rings and install the screws back.

## Step 3: Make sure that the FEP Film is clean

Before you screw the screws make sure that FEP is in a good condition.

## Step 4: Install screws back

After replacing FEP in the correct place, screw the screws from the Resin Vat back and check if the FEP Film is tensioned properly.