DLP Modeling – Tan V3
(DMD-R003TN)
for
SprintRay
(D75, S100, Pro95, & Pro55)

Check:
- UV optical pathways are clean
- Resin tank is free of defect
- Resin is well shakened
- Do Not overfill resin tank

RayWare: version 2.7.2 and later

Print Setup:
Select Printer Model
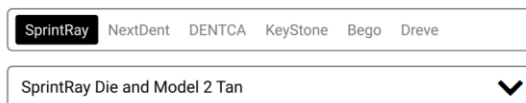Material：SprintRay Die and Model 2 Tan
Layer Thickness：50 / 100 / 170μm

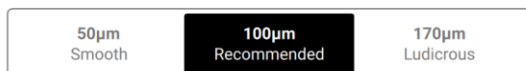Load 3D model and double check supports and orientation are optimal before print.

- When printing arches directly on build-platform, vertically or horizontally, supports are not needed.
- For detailed calibration, please refer to Dimension and Tolerance.

Washing:
Submerge print in clean IPA for 5 minutes with vigorous stirring(e.g. FormWash or ultrasonic bath), gently shake-off / blow-off excess IPA, set print in a shaded airy place to dry completely before curing.

Extended wash time could cause deformation. Dried prints may be tacky to touch.

Post-Curing:
Pro Cure (Firmware version 1.51 and later)
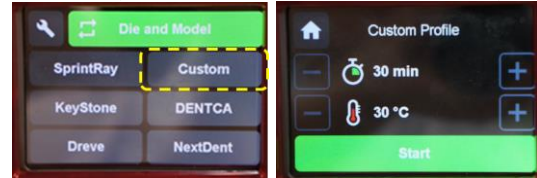
Select Custom, and then select the conditions as **30ºC for 30 min**.

Storage:
DO NOT store resin in the tank for more than 3 days if not printing. Filter out all debris in the case of failed print jobs.

Note: Slight pigment settlement is normal. Gently mix remaining resin in resin tank with "resin wiper" for color evenness.

Design Concept Series