

## Cleaning the Resin Vat

**Step 1:** Please filter out excess resin by using the funnel. Pour slowly to avoid spilling the resin. Don't leave excess resin in the vat as this might lead to solids forming within the liquid which will affect the printing process.



**Tips:**

1. Before cleaning the resin vat, or the resin vat, make sure to wear gloves.
2. You can also use the plastic scraper to scrape off excess resin to speed up the process.

**Step 2:** Store the resin in an opaque bottle.

**Step 3:** After filtering out the resin, use a clean paper towel to remove the remaining resin in the vat.

**Step 4:** Then spray 95% sanitizing alcohol, IPA onto the FEP or the PFA (nFEP) film, and use a soft kitchen paper towel or fiber cloth to clean the leftover resin.

**Step 5:** Repeat Step 4 until the resin vat is clean. Make sure to clean the edges as well.

**Step 6:** After the resin vat is cleaned, install it back onto your 3D printer.

**Tip:**

If you see cured resin particles scattered around the vat, please use the vat cleaning function to clean the resin vat thoroughly.