## PlasCLEAR Photo Polymer for use in all FREEFORM systems

Technical Datasheet



PlasCLEAR is our #1 choice for applications that require a transparent material.

Like our other 'Plas' materials, PlasCLEAR is strong boasting PP/ABS-like properties, PlasCLEAR can be post-processed and coated with a clear lacquer to achieve excellent transparent characteristics.

## Suitable for:

Screens Visors Concept Models Jigs and Fixtures Mechanical Assemblies

## Supplied in 500mL Material Packs containing:

1x 500mL Bottle of *Plas*CLEAR Polymer 1x Build Tray

Note: This is the only on-going consumable for a Pico 3D Printer

## **Technical Data**

COLOR	CLEAR
TENSILE STRENGTH	52.6 Mpa
ELONGATION AT BREAK	6.88 %
ELONGATION AT YIELD	8.90%
FLEXURAL STRENGTH	87.3 MPa
FLEXURAL MODULUS	1915 MPa
HARDNESS (SHORE D)	79 Shore D
VISCOSITY	342 mPa s
GLASS TRANSITION TEMPERATURE	83°C
IZOD NOTCHED-IMPACT	4.91 kJ/m²
DENSITY	1.184 g/cm³

