

# Safety data sheet

Page: 1/13

BASF 3D Printing Safety data sheet according to Regulation (EC) No. 1907/2006 as amended from time to time.

Date / Revised: 09.11.2020

Version: 1.0

Date previous version: not applicable

Previous version: none

Product: **Ultrafuse® PC/ABS FR Black - 1.75mm**

(ID no. 30777933/SDS\_GEN\_EU/EN)

Date of print 10.02.2021

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

## **Ultrafuse® PC/ABS FR Black - 1.75mm**

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use: 3D Printing, for industrial use only

### 1.3. Details of the supplier of the safety data sheet

Company:

BASF 3D Printing Solutions GmbH  
Speyerer Str. 4  
69115 Heidelberg, Germany

Telephone: +49 6221 67417 900

E-mail address: sales@basf-3dps.com

### 1.4. Emergency telephone number

International emergency number:

Telephone: +49 180 2273-112

---

## SECTION 2: Hazards Identification

### 2.1. Classification of the substance or mixture

For the classification of the mixture the following methods have been applied: extrapolation on the concentration levels of the hazardous substances, on basis of test results and after evaluation of experts. The methodologies used are mentioned at the respective test results.

BASF 3D Printing Safety data sheet according to Regulation (EC) No. 1907/2006 as amended from time to time.

Date / Revised: 09.11.2020

Version: 1.0

Date previous version: not applicable

Previous version: none

Product: **Ultrafuse® PC/ABS FR Black - 1.75mm**

(ID no. 30777933/SDS\_GEN\_EU/EN)

Date of print 10.02.2021

According to Regulation (EC) No 1272/2008 [CLP]

No need for classification according to GHS criteria for this product.

## 2.2. Label elements

Globally Harmonized System, EU (GHS)

The product does not require a hazard warning label in accordance with GHS criteria.

## 2.3. Other hazards

---

## SECTION 3: Composition/Information on Ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Chemical nature

Blend based on: Carbonic dichloride, polymer with 4,4'-(1-methylethylidene)bis[phenol], 4-(1,1-dimethylethyl)phenyl ester (Content (W/W):  $\geq 60$  %), 2-Propenenitrile, polymer with 1,3-butadiene and ethenylbenzen (Content (W/W):  $\leq 25$  %), Phosphoric trichloride, reaction products with bisphenol A and phenol (Content (W/W):  $\leq 15$  %)

Hazardous ingredients (GHS)

according to Regulation (EC) No. 1272/2008

No particular hazards known.

---

## SECTION 4: First-Aid Measures

### 4.1. Description of first aid measures

Remove contaminated clothing.

If inhaled:

Remove the affected individual into fresh air and keep the person calm. If symptoms persist, seek medical advice.

On skin contact:

After contact with skin, wash immediately with plenty of water. If irritation develops, seek medical attention. Skin contact with hot molten substance/product may cause thermal burns. Burns caused by molten material require hospital treatment. Solidified product should not be pulled from the skin.

---

BASF 3D Printing Safety data sheet according to Regulation (EC) No. 1907/2006 as amended from time to time.

Date / Revised: 09.11.2020

Version: 1.0

Date previous version: not applicable

Previous version: none

Product: **Ultrafuse® PC/ABS FR Black - 1.75mm**

(ID no. 30777933/SDS\_GEN\_EU/EN)

Date of print 10.02.2021

---

On contact with eyes:

In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. If irritation develops, seek medical attention.

On ingestion:

Keep patient calm, remove to fresh air. Immediate medical attention required.

#### **4.2. Most important symptoms and effects, both acute and delayed**

Symptoms: (Further) symptoms and / or effects are not known so far

Hazards: No hazard is expected under intended use and appropriate handling.

#### **4.3. Indication of any immediate medical attention and special treatment needed**

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

---

### **SECTION 5: Fire-Fighting Measures**

#### **5.1. Extinguishing media**

Suitable extinguishing media:  
water spray, foam, dry powder

#### **5.2. Special hazards arising from the substance or mixture**

Endangering substances: carbon oxides, Phenols

Advice: The substances/groups of substances mentioned can be released in case of fire.

#### **5.3. Advice for fire-fighters**

Special protective equipment:

Wear a self-contained breathing apparatus.

Further information:

Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

---

### **SECTION 6: Accidental Release Measures**

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Avoid the formation and build-up of dust - danger of dust explosion. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

#### **6.1. Personal precautions, protective equipment and emergency procedures**

Handle in accordance with good industrial hygiene and safety practice.

#### **6.2. Environmental precautions**

Discharge into the environment must be avoided.

BASF 3D Printing Safety data sheet according to Regulation (EC) No. 1907/2006 as amended from time to time.

Date / Revised: 09.11.2020

Version: 1.0

Date previous version: not applicable

Previous version: none

Product: **Ultrafuse® PC/ABS FR Black - 1.75mm**

(ID no. 30777933/SDS\_GEN\_EU/EN)

Date of print 10.02.2021

### **6.3. Methods and material for containment and cleaning up**

For small amounts: Sweep/shovel up.

For large amounts: Sweep/shovel up. Vacuum up spilled product.

Reclaim for processing if possible. Ensure adequate ventilation. Avoid raising dust.

### **6.4. Reference to other sections**

Information regarding exposure controls/personal protection and disposal considerations can be found in section 8 and 13.

---

## **SECTION 7: Handling and Storage**

### **7.1. Precautions for safe handling**

Avoid inhalation of dusts/mists/vapours. Ensure adequate ventilation. Provide suitable exhaust ventilation at the drying process and in the area surrounding the melt outlet of processing machines. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges. Avoid the formation and deposition of dust.

Protection against fire and explosion:

The product is not an oxidizer, not self-combustible and not explosive. Avoid dust formation. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

### **7.2. Conditions for safe storage, including any incompatibilities**

Further information on storage conditions: Avoid deposition of dust.

Storage stability:

Protect against moisture.

---

## **SECTION 8: Exposure Controls/Personal Protection**

### **8.1. Control parameters**

#### Components with occupational exposure limits

No substance specific occupational exposure limits known.

### **8.2. Exposure controls**

#### Appropriate engineering controls

It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen deficient environment. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Use only appropriately classified electrical equipment and powered industrial trucks.

BASF 3D Printing Safety data sheet according to Regulation (EC) No. 1907/2006 as amended from time to time.

Date / Revised: 09.11.2020

Version: 1.0

Date previous version: not applicable

Previous version: none

Product: **Ultrafuse® PC/ABS FR Black - 1.75mm**

(ID no. 30777933/SDS\_GEN\_EU/EN)

Date of print 10.02.2021

#### Personal protective equipment

##### Respiratory protection:

Breathing protection if breathable aerosols/dust are formed. Wear respiratory protection if ventilation is inadequate. Particle filter with medium efficiency for solid and liquid particles (e.g. EN 143 or 149, Type P2 or FFP2)

##### Hand protection:

Use additional heat protection gloves when handling hot molten masses (EN 407), e.g. of textile or leather.

##### Eye protection:

Safety glasses with side-shields (frame goggles) (e.g. EN 166)

##### Body protection:

Body protection must be chosen depending on activity and possible exposure, e.g. apron, protecting boots, chemical-protection suit (according to EN 14605 in case of splashes or EN ISO 13982 in case of dust).

#### General safety and hygiene measures

Wear protective clothing to prevent contact during mechanical processing and/or hot melt conditions. Store work clothing separately. Hands and/or face should be washed before breaks and at the end of the shift.

---

## SECTION 9: Physical and Chemical Properties

### 9.1. Information on basic physical and chemical properties

Form:	filament
Colour:	black
Odour:	odourless
Odour threshold:	not applicable
pH value:	not applicable
Melting point:	The product has not been tested.
Boiling point:	not applicable
Flash point:	not applicable
Evaporation rate:	The product is a non-volatile solid.
Flammability:	Not a flammable solid according to UN transport regulations division 4.1 and GHS chapter 2.7.

BASF 3D Printing Safety data sheet according to Regulation (EC) No. 1907/2006 as amended from time to time.

Date / Revised: 09.11.2020

Version: 1.0

Date previous version: not applicable

Previous version: none

Product: **Ultrafuse® PC/ABS FR Black - 1.75mm**

(ID no. 30777933/SDS\_GEN\_EU/EN)

Date of print 10.02.2021

Lower explosion limit:	Based on the structure or composition there is no indication of flammability
Upper explosion limit:	For solids not relevant for classification and labelling.
Ignition temperature:	For solids not relevant for classification and labelling.
Vapour pressure:	not applicable
Relative vapour density (air):	not applicable
Solubility in water:	insoluble
Partitioning coefficient n-octanol/water (log Kow):	not applicable
Thermal decomposition:	No decomposition if stored and handled as prescribed/indicated. Prolonged thermal loading can result in products of degradation being given off.
Viscosity, dynamic:	not applicable
Fire promoting properties:	not fire-propagating

## 9.2. Other information

Other Information:

If necessary, information on other physical and chemical parameters is indicated in this section.

---

## SECTION 10: Stability and Reactivity

### 10.1. Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

Corrosion to metals: No corrosive effect on metal.

### 10.2. Chemical stability

The product is stable if stored and handled as prescribed/indicated.

### 10.3. Possibility of hazardous reactions

No hazardous reactions when stored and handled according to instructions.

### 10.4. Conditions to avoid

Avoid dust formation. Avoid deposition of dust.

### 10.5. Incompatible materials

BASF 3D Printing Safety data sheet according to Regulation (EC) No. 1907/2006 as amended from time to time.

Date / Revised: 09.11.2020

Version: 1.0

Date previous version: not applicable

Previous version: none

Product: **Ultrafuse® PC/ABS FR Black - 1.75mm**

(ID no. 30777933/SDS\_GEN\_EU/EN)

Date of print 10.02.2021

Substances to avoid:  
oxidizing agents

## 10.6. Hazardous decomposition products

Thermal decomposition products:  
Prolonged thermal loading can result in products of degradation being given off.

---

## SECTION 11: Toxicological Information

### 11.1. Information on toxicological effects

#### Acute toxicity

Assessment of acute toxicity:  
Contact with molten product may cause thermal burns.

Experimental/calculated data:  
(oral):No applicable information available.

(by inhalation):The inhalation of dusts represents a potential acute hazard.

(dermal):No applicable information available.

#### Irritation

Experimental/calculated data:  
Skin corrosion/irritation: May cause mechanical irritation.

Serious eye damage/irritation: May cause mechanical irritation.

#### Respiratory/Skin sensitization

Assessment of sensitization:  
The chemical structure does not suggest a sensitizing effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

#### Germ cell mutagenicity

Assessment of mutagenicity:  
The chemical structure does not suggest a specific alert for such an effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

#### Carcinogenicity

Assessment of carcinogenicity:

BASF 3D Printing Safety data sheet according to Regulation (EC) No. 1907/2006 as amended from time to time.

Date / Revised: 09.11.2020

Version: 1.0

Date previous version: not applicable

Previous version: none

Product: **Ultrafuse® PC/ABS FR Black - 1.75mm**

(ID no. 30777933/SDS\_GEN\_EU/EN)

Date of print 10.02.2021

The chemical structure does not suggest a specific alert for such an effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

#### Reproductive toxicity

Assessment of reproduction toxicity:

The chemical structure does not suggest a specific alert for such an effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

#### Developmental toxicity

Assessment of teratogenicity:

The chemical structure does not suggest a specific alert for such an effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

#### Specific target organ toxicity (single exposure)

No data available.

#### Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

Assessment of repeated dose toxicity:

Repeated exposure to the substance by dermal administration leads to effects similar to those found after single exposure. Repeated exposure to the substance by inhalative administration leads to effects similar to those found after single exposure. Repeated exposure to the substance by oral administration leads to effects similar to those found after single exposure. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

#### Aspiration hazard

No aspiration hazard expected.

#### Other relevant toxicity information

The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

---

## **SECTION 12: Ecological Information**

### **12.1. Toxicity**

Assessment of aquatic toxicity:

There is a high probability that the product is not acutely harmful to aquatic organisms.



---

BASF 3D Printing Safety data sheet according to Regulation (EC) No. 1907/2006 as amended from time to time.

Date / Revised: 09.11.2020

Version: 1.0

Date previous version: not applicable

Previous version: none

Product: **Ultrafuse® PC/ABS FR Black - 1.75mm**

(ID no. 30777933/SDS\_GEN\_EU/EN)

Date of print 10.02.2021

---

## **12.2. Persistence and degradability**

Assessment biodegradation and elimination (H<sub>2</sub>O):  
Experience shows this product to be inert and non-degradable.

## **12.3. Bioaccumulative potential**

Assessment bioaccumulation potential:  
Accumulation in organisms is not to be expected.

## **12.4. Mobility in soil**

Assessment transport between environmental compartments:  
Adsorption in soil: Adsorption to solid soil phase is expected.

## **12.5. Results of PBT and vPvB assessment**

The product does not fulfill the criteria for PBT (Persistent/bioaccumulative/toxic) and vPvB (very persistent/very bioaccumulative).

## **12.6. Other adverse effects**

The product does not contain substances that are listed in Regulation (EC) 1005/2009 on substances that deplete the ozone layer.

## **12.7. Additional information**

Add. remarks environm. fate & pathway:  
Due to the consistency of the product, dispersion into the environment is impossible. Therefore no negative effects on the environment may be anticipated based on the present state of knowledge.

---

## **SECTION 13: Disposal Considerations**

### **13.1. Waste treatment methods**

Dispose of in accordance with national, state and local regulations.

Contaminated packaging:

Dispose of in accordance with national, state and local regulations.

---

BASF 3D Printing Safety data sheet according to Regulation (EC) No. 1907/2006 as amended from time to time.

Date / Revised: 09.11.2020

Version: 1.0

Date previous version: not applicable

Previous version: none

Product: **Ultrafuse® PC/ABS FR Black - 1.75mm**

(ID no. 30777933/SDS\_GEN\_EU/EN)

Date of print 10.02.2021

## SECTION 14: Transport Information

### Land transport

ADR

Not classified as a dangerous good under transport regulations

UN number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user:	None known

RID

Not classified as a dangerous good under transport regulations

UN number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user:	None known

### Inland waterway transport

ADN

Not classified as a dangerous good under transport regulations

UN number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user:	None known

Transport in inland waterway vessel

Not evaluated

### Sea transport

IMDG

Not classified as a dangerous good under transport regulations

BASF 3D Printing Safety data sheet according to Regulation (EC) No. 1907/2006 as amended from time to time.

Date / Revised: 09.11.2020

Version: 1.0

Date previous version: not applicable

Previous version: none

Product: **Ultrafuse® PC/ABS FR Black - 1.75mm**

(ID no. 30777933/SDS\_GEN\_EU/EN)

Date of print 10.02.2021

UN number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

### **Air transport**

IATA/ICAO

	Not classified as a dangerous good under transport regulations
UN number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

#### **14.1. UN number**

See corresponding entries for "UN number" for the respective regulations in the tables above.

#### **14.2. UN proper shipping name**

See corresponding entries for "UN proper shipping name" for the respective regulations in the tables above.

#### **14.3. Transport hazard class(es)**

See corresponding entries for "Transport hazard class(es)" for the respective regulations in the tables above.

#### **14.4. Packing group**

See corresponding entries for "Packing group" for the respective regulations in the tables above.

#### **14.5. Environmental hazards**

See corresponding entries for "Environmental hazards" for the respective regulations in the tables above.

#### **14.6. Special precautions for user**

See corresponding entries for "Special precautions for user" for the respective regulations in the tables above.

#### **14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code**

Regulation:	Not evaluated
-------------	---------------

BASF 3D Printing Safety data sheet according to Regulation (EC) No. 1907/2006 as amended from time to time.

Date / Revised: 09.11.2020

Version: 1.0

Date previous version: not applicable

Previous version: none

Product: **Ultrafuse® PC/ABS FR Black - 1.75mm**

(ID no. 30777933/SDS\_GEN\_EU/EN)

Date of print 10.02.2021

Shipment approved:	Not evaluated
Pollution name:	Not evaluated
Pollution category:	Not evaluated
Ship Type:	Not evaluated

## SECTION 15: Regulatory Information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Directive 2012/18/EU - Control of Major Accident Hazards involving dangerous substances (EU):  
Listed in above regulation: no

If other regulatory information applies that is not already provided elsewhere in this safety data sheet, then it is described in this subsection.

## SECTION 16: Other Information

Assessment of the hazard classes according to UN GHS criteria (most recent version)

### Abbreviations

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road.  
ADN = The European Agreement concerning the International Carriage of Dangerous Goods by Inland waterways. ATE = Acute Toxicity Estimates. CAO = Cargo Aircraft Only. CAS = Chemical Abstract Service. CLP = Classification, Labelling and Packaging of substances and mixtures. DIN = German national organization for standardization. DNEL = Derived No Effect Level. EC50 = Effective concentration median for 50% of the population. EC = European Community. EN = European Standards. IARC = International Agency for Research on Cancer. IATA = International Air Transport Association. IBC-Code = Intermediate Bulk Container code. IMDG = International Maritime Dangerous Goods Code. ISO = International Organization for Standardization. STEL = Short-Term Exposure Limit. LC50 = Lethal concentration median for 50% of the population. LD50 = Lethal dose median for 50% of the population. TLV = Threshold Limit Value. MARPOL = The International Convention for the Prevention of Pollution from Ships. NEN = Dutch Norm. NOEC = No Observed Effect Concentration. OEL = Occupational Exposure Limit. OECD = Organization for Economic Cooperation and Development. PBT = Persistent, Bioaccumulative and Toxic. PNEC = Predicted No Effect Level. PPM = Parts per million. RID = The European Agreement concerning the International Carriage of Dangerous Goods by Rail. TWA = Time Weight Average. UN-number = UN number at transport. vPvB = very Persistent and very Bioaccumulative.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification agreement. Identified uses in this safety data sheet do neither represent an agreement on the corresponding contractual quality of the substance/mixture nor a contractually designated use. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.

---

BASF 3D Printing Safety data sheet according to Regulation (EC) No. 1907/2006 as amended from time to time.

Date / Revised: 09.11.2020

Version: 1.0

Date previous version: not applicable

Previous version: none

Product: **Ultrafuse® PC/ABS FR Black - 1.75mm**

(ID no. 30777933/SDS\_GEN\_EU/EN)

Date of print 10.02.2021

---

Vertical lines in the left hand margin indicate an amendment from the previous version.