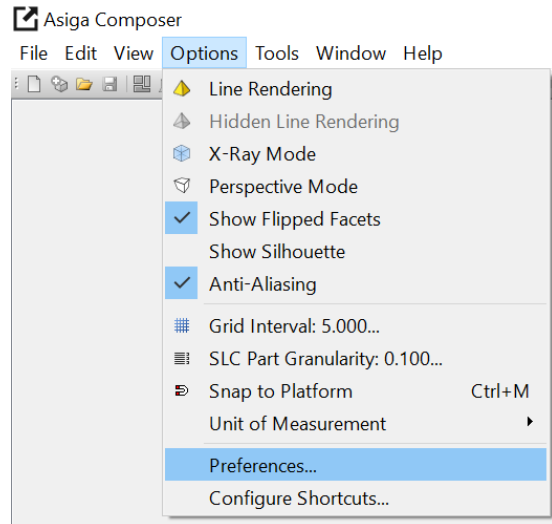## DLP385-Modeling – Tan
(D385M-R001TN)
Asiga Max UV385

Download ini file: ALW-DLP385-Tan.ini
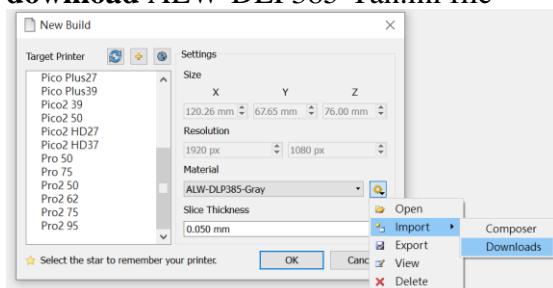https://www.applylabwork.com/support/

Step 1. Open Composer software, select **Options** from navigation bar and then click **Preferences**.
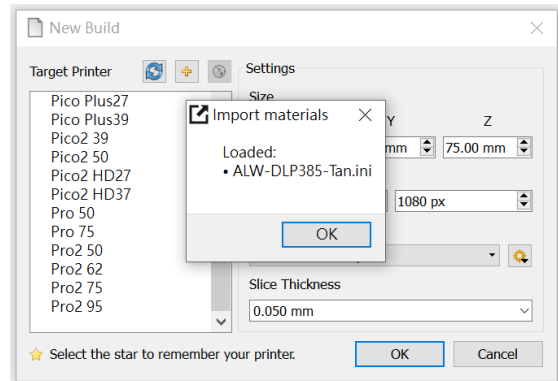

Step 2. Select **Materials** tab and then click icon, choose the folder where you download our .ini file.
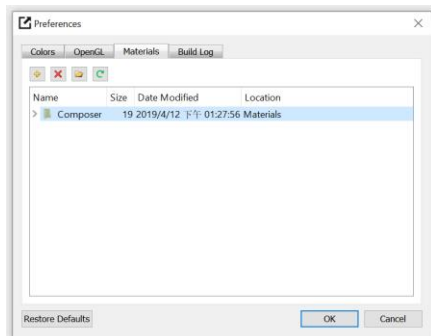
Step 3. Click icon, select **Import** and click the chosen folder (from Step 2), to **download** ALW-DLP385-Tan.ini file

Step 4. After loading **ALW-DLP385-Tan.ini** , a dialog box will pop up to confirm the ini file is loaded.

Ready to Print:
Choose **ALW-DLP385-Tan** from **Materials** drop-down menu, and choose appropriate layer thickness for your model [high layer thickness reduces printing time but decreases print quality]

Load 3D model and double check support and orientation are optimal before print.

Washing
Submerge print in clean IPA bath for 5 minutes, blow off excess IPA, set print in a shaded airy place to dry before curing.

Curing
Asiga Flash 10-30 minutes
Optimal rigidity can be achieved with 30 minutes, reduced curing time will provide more material flexibility.

Storage and Handling
Don't leave resin in the tray for prolong period of time without printing. Filter resin in case of fail prints.

Note:
(1) This resin is formulated on Asiga Max UV385.

(2) Slight pigment settlement is normal. Gentally mix remaining resin in resin tray with rubber spetula for color evenness.

Design Concept Series