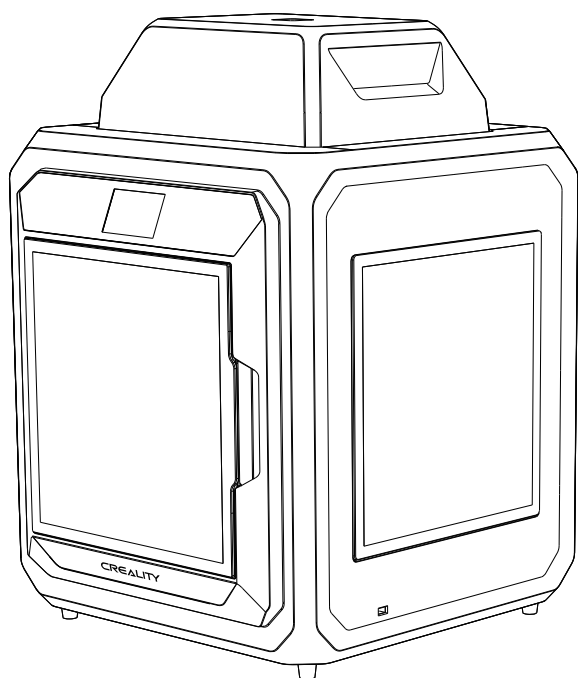


# CREALITY

## 3D Printer Quick Start Guide

Sermoon D3

EN ES DE FR Pyc. PT-BR IT TR CN



V1.2



# DEAR USERS,

Thanks for choosing Creality 3D products. For your convenience, please read this quick guide carefully before use. You can obtain the relevant instructions and videos through the QR code, webpage link address, and USB disk before use, and follow the instructions strictly.

Creality 3D team is always ready to provide high-quality services. No matter what problems you have during use, please contact us by the telephone and email provided at the end of the quick installation guide.

## ☐ Method 1

Scan the QR code of "Creality Cloud" by your mobile phone.

If it is your first time using Creality Cloud, please register an account first and fill in the information according to the APP prompts;

If you already have a Creality Cloud account, please log in directly.



Having: Creality New Product Information

Having: Creality Cloud Fun Printing

Having: [Unboxing Information](#)

(The user can find the manual/unboxing video by searching the machine type)

Having: Service Support

QR code of Creality Cloud

## ☐ Method 2

Log in Creality official website with a computer

If it is more convenient for you to use a computer, log in to <https://www.creality.com/download>. You can also find the manual/unboxing video and related equipment usage information on the homepage by entering the machine type.

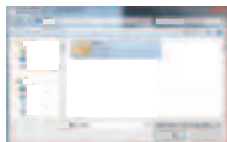
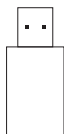


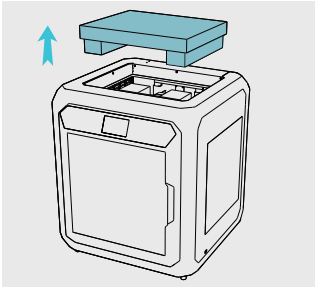
## ☐ Method 3

USB Disk

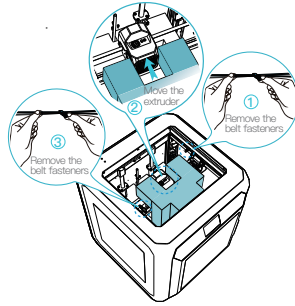
Open the package of the machine, you can find the USB disk from the toolbox, and get the product manual and related video materials through the computer.

(Note: The information on the USB Disk may not be the latest. It is recommended to use Method 1 and Method 2 to obtain the latest information.)

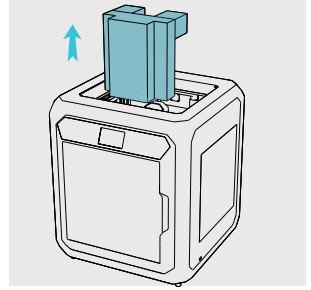




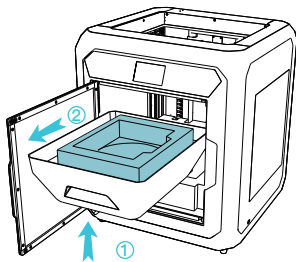
1. Remove the top foam.



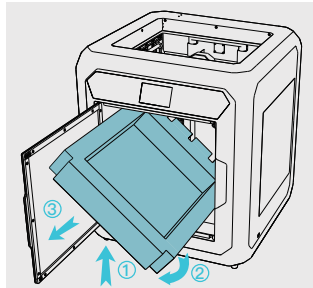
2. Remove the belt fasteners and move the extruder kit in the order shown.



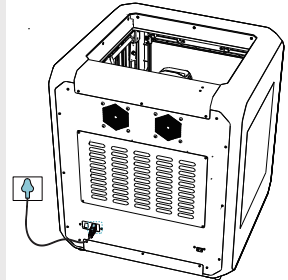
3. Remove the foam that holds the Extruder.



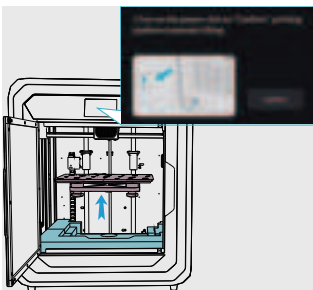
4. Lift the transparent cover in order and then remove it in a horizontal position.



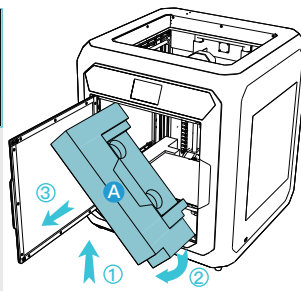
5. Remove the foam tray at the bottom of the transparent cover in the order shown in the figure.



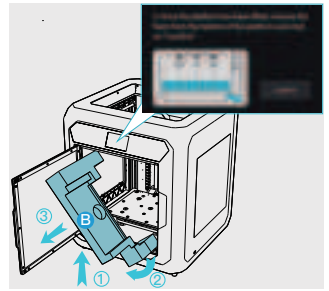
6. Switch on the power.



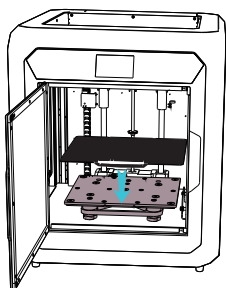
7. After switching on the power, click on "Confirm" and lift the printing platform.



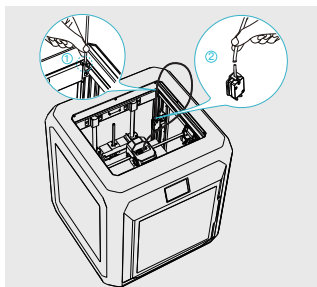
8. Remove the bottom foam A from the platform in order shown in the figure.



9. Remove foam B from the bottom of the platform in order shown and click on "Confirm".



10. Place the printing platform plate (to be placed tight against the printing platform).



11. Thread the thick Teflon Tube through the fixing hole from top to bottom, then the thin Teflon Tube on the Filament Detection module.

### General Specifications

Product Model	Sermoon D3
Dimensions	553*578*656mm
Max.Build Dimensions	300*250*300mm
Rated Voltage	100–240V~, 50/60Hz
Rated Power	500W
Ambient Temperature	10°C–30°C
Extruder	Sprite Direct Drive
Number of Nozzles	1
Nozzle Diameter	0.4mm
Slicing Thickness	0.1–0.4mm
Precision	±0.1mm
Printing Speed	Standard printing speed: 100 mm/s; PLA max printing speed: 150 mm/s; ABS max printing speed: 250 mm/s
Filament Diameter	1.75mm
Supported Filament	ABS/PLA/PETG/ASA/PET/TPU95A
Max. Heated Bed Temperature	≤ 110°C
Max. Nozzle Temperature	≤ 300 °C
User Interface	4.3 inch touch screen
Print Interface	USB flash drive printing / LAN printing / Cloud printing
Connection	USB flash drive/WIFI/RJ45
Supported Slicing Software	Creativity Print/Creativity Slicer/Cura/Simplify3D
File Format	STL/OBJ/3MF
PC Operating Systems	Windows/MacOS/Linux
Power Loss Recovery	Yes
Filament Detection	Yes
Intelligent Door	Yes
Auto Leveling	Yes
Air Filtration	Yes
Built-In Live Camera	Yes

## ESTIMADOS USUARIOS,

Gracias por elegir los productos 3D de Creality. Lea atentamente esta guía rápida antes de usar el producto para su comodidad. Usando el código QR, el enlace de la página web o el disco USB puede obtener las instrucciones y videos correspondientes antes de usar el producto. Siga las instrucciones estrictamente. El equipo 3D de Creality está disponible siempre para prestar servicios de alta calidad. Comuníquese con nosotros por teléfono o el correo electrónico que aparece al final de la guía de instalación rápida independientemente de los problemas que presente mientras usa el producto.

### ☐ Método 1

Escanee el código QR de "Creality Cloud" usando su celular.

Si está usando por primera vez Creality Cloud, debe primero crearse una cuenta y completar la información siguiendo las indicaciones de la APLICACIÓN.

Si ya posee una cuenta Creality Cloud, inicie sesión directamente.



Código QR de Creality Cloud

Teniendo: Información sobre nuevos productos de Creality  
Teniendo: Impresiones divertidas de Creality Cloud  
Teniendo: Desempaquetado  
(El usuario puede encontrar un video manual/o de desempaqueado buscando el tipo de la máquina)  
Having: Service Support

### ☐ Método 2

Tome una computadora e inicie sesión en el sitio web oficial de Creality

Si le resulta más cómoda la computadora, inicie sesión en <https://www.creality.com/download>. También puede encontrar el video manual o de desempaqueado y la información de uso del equipo correspondiente en la página de inicio introduciendo el tipo de la máquina.

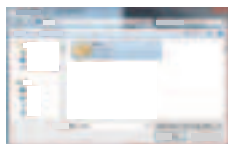
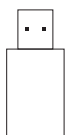


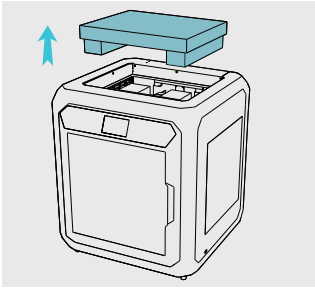
### ☐ Método 3

Disco USB

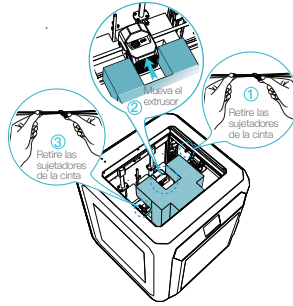
Dentro del paquete de la máquina se encuentra el disco USB en la caja de herramientas, puede obtener el manual del producto y los materiales audiovisuales correspondientes usando una computadora.

(Nota: Es posible que la información que contiene el disco USB no sea la más actualizada. Se recomienda utilizar el Método 1 y el Método 2 para obtener la información más actual).

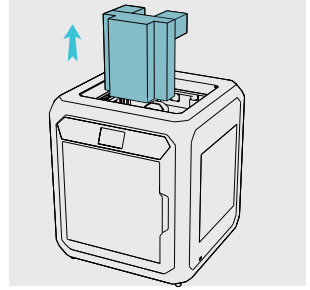




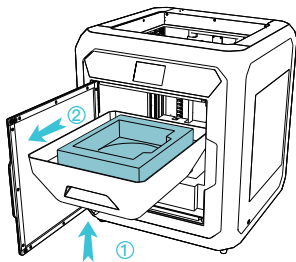
1. Retire la espuma de la parte de arriba.



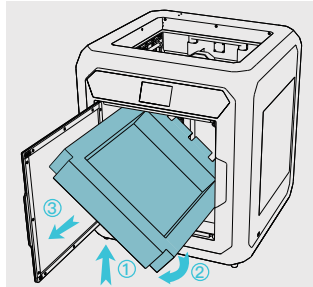
2. Retire los sujetadores de la cinta y mueva el kit extrusor en el orden indicado.



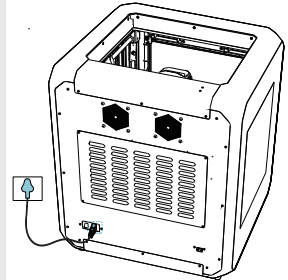
3. Retire la espuma del extrusor.



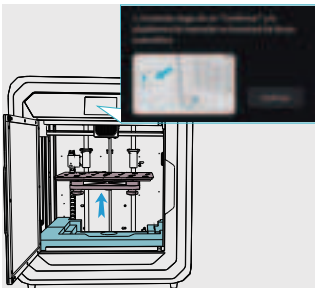
4. Levante la cubierta transparente de forma ordenada y luego retírela en posición horizontal.



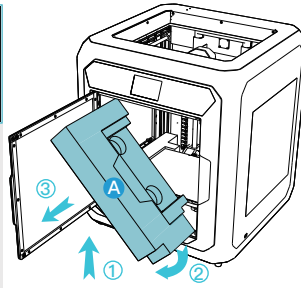
5. Retire la bandeja de espuma que está debajo de la cubierta transparente en el orden que se muestra en la figura.



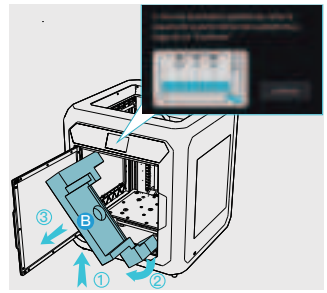
6. Encienda.



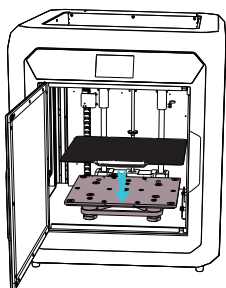
7. Después de encender, haga clic en "Confirmar" y levante la plataforma de impresión.



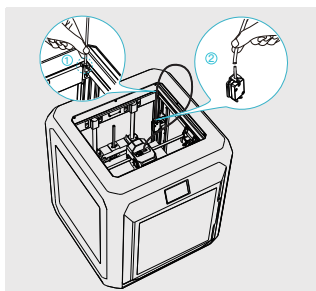
8. Retire la espuma A de la parte inferior de la plataforma en el orden indicado en la figura.



9. Retire la espuma B de la parte inferior de la plataforma en el orden indicado y haga clic en "Confirmar".



10. Coloque la placa de impresión (ajústela bien contra la plataforma de impresión).



11. Pase el tubo de teflón grueso por el orificio de fijación de arriba a abajo, luego el tubo de teflón fino en el módulo de detección.

### Especificaciones generales

Modelo de producto	Sermoon D3
Dimensiones	553*578*656mm
Dimensiones de construcción máx.	300*250*300mm
Tensión nominal	100–240V~,50/60Hz
Potencia nominal	500W
Temperatura ambiente	10°C–30°C
Extrusor	Accionamiento directo sprite
Número de boquillas	1
Diámetro de la boquilla	0,4 mm
Espesor de corte	0,1 – 0,4mm
Precisión	±0,1 mm
Velocidad de impresión	Velocidad de impresión estándar: 100 mm/s; velocidad máx. de impresión de PLA: 150 mm/s; velocidad de impresión máxima de ABS: 250 mm/s
Diámetro del filamento	1,75 mm
Filamento soportado	ABS/PLA/PETG/ASA/PET/TPU95A
Temperatura máx. de la cama caliente	≤ 110°C
Temperatura máx. de la boquilla	≤ 300 °C
Interfaz de usuario	Pantalla táctil de 4,3 pulgadas
Interfaz de impresión	Impresión con unidad de almacenamiento USB / impresión en LAN / impresión en la nube
Conexión	Unidad de almacenamiento USB/Wi-Fi/RJ45
Software de corte soportado	Creativity Print/Creativity Slicer/Cura/Simplify3D
Formato de archivo	STL/OBJ/3MF
Sistemas operativos de computadora	Windows/Mac OS/Linux
Recuperación de la pérdida de energía	Sí
Detección de filamento	Sí
Puerta inteligente	Sí
Nivelación automática	Sí
Filtración de aire	Sí
Cámara en vivo incorporada	Sí



# LIEBE ANWENDER,

Vielen Dank, dass Sie sich für ein Creality 3D-Produkt entschieden haben. Bitte lesen Sie diese Kurzanleitung vor dem Gebrauch sorgfältig durch. Sie können die entsprechenden Anleitungen und Videos über den QR-Code, die Link-Adresse der Webseite und die USB-Diskette vor der Verwendung abrufen und die Anweisungen genau befolgen.

Das Team von Creality 3D ist stets bereit, hochwertige Dienstleistungen zu erbringen. Sollten während der Nutzung Probleme haben, kontaktieren Sie uns bitte über die am Ende der Kurzanleitung angegebenen Telefonnummern und E-Mail-Adressen.

## ☐ Methode 1

### Scannen Sie den QR-Code von „Creality Cloud“ mit Ihrem Mobiltelefon.

Wenn Sie Creality Cloud zum ersten Mal nutzen, registrieren Sie bitte zunächst ein Konto und geben Sie die Informationen gemäß den Aufforderungen der APP ein;

Wenn Sie bereits über ein Creality Cloud-Konto verfügen, melden Sie sich bitte direkt an.



Enthält: Creality Neue Produktinformation

Enthält: Creality Cloud Spaß am Drucken

Enthält: **Entpackungs-Informationen**

**(Der Benutzer kann das Handbuch/Entpackungs-Video finden, indem er nach dem Gerätetyp sucht)**

Enthält: Service-Unterstützung

QR-Code der Creality Cloud

## ☐ Methode 2

### Melden Sie sich mit einem Computer auf der offiziellen Website der Creality an

Wenn es für Sie bequemer ist, einen Computer zu benutzen, melden Sie sich unter <https://www.creality.com/download> an. Sie können auch das Handbuch/Entpackungs-Video und die zugehörigen Informationen zur Nutzung des Geräts auf der Homepage abrufen, indem Sie den Gerätetyp eingeben.



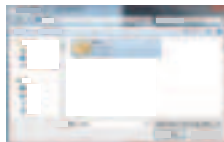
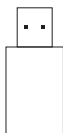
## ☐ Methode 3

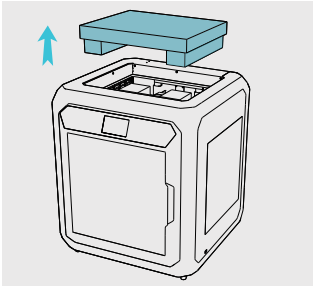
### USB-Diskette

Wenn Sie die Gerät-Verpackung öffnen, finden Sie die USB-Diskette in der Toolbox. Das Produkthandbuch und das zugehörige Videomaterial können Sie über den Computer abrufen.

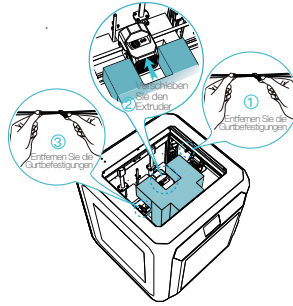
(Anmerkung: Die Informationen auf der USB-Diskette sind möglicherweise nicht auf dem neuesten Stand.

Es wird empfohlen, Methode 1 und Methode 2 anzuwenden, um die neuesten Informationen zu erhalten)

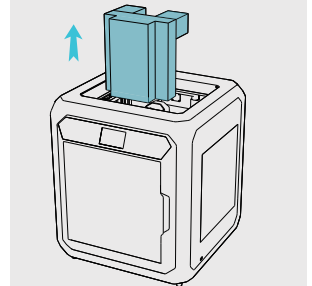




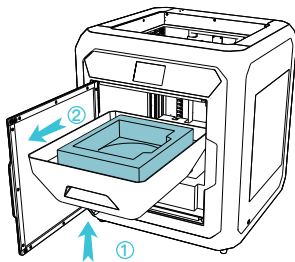
1. Entfernen Sie den oberen Schaumstoff.



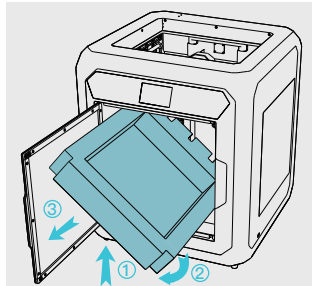
2. Entfernen Sie die Riemenbefestigungen und verschieben Sie den Extrudersatz in der angegebenen Reihenfolge.



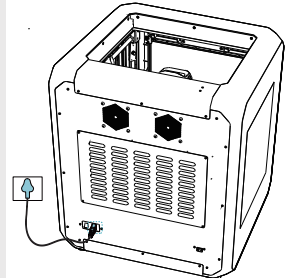
3. Entfernen Sie den Schaumstoff, der den Extruder hält.



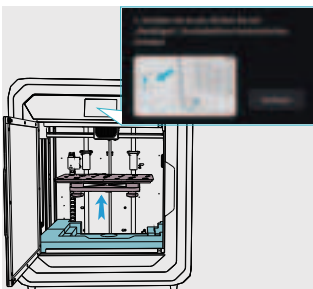
4. Heben Sie die transparente Abdeckung nacheinander an und entfernen Sie sie dann in horizontaler Position.



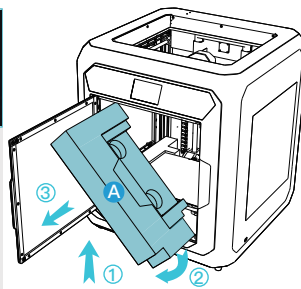
5. Entfernen Sie die Schaumstoffablage an der Unterseite der transparenten Abdeckung in der in der Abbildung gezeigten Reihenfolge.



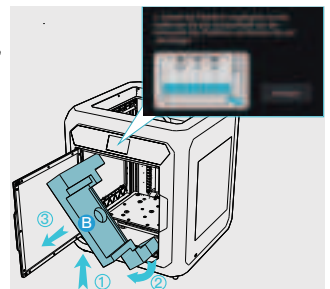
6. Schalten Sie das Gerät ein.



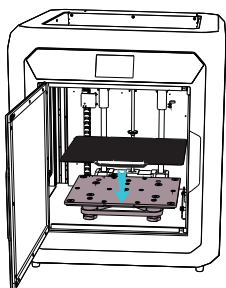
7. Klicken Sie nach dem Einschalten des Geräts auf „Bestätigen“ und heben Sie die Druckplattform an.



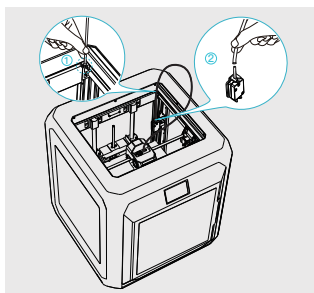
8. Entfernen Sie den unteren Schaumstoff A von der Plattform in die in der Abbildung gezeigten Reihenfolge.



9. Entfernen Sie den Schaumstoff B von der Unterseite der Plattform in der angegebenen Reihenfolge und klicken Sie auf „Bestätigen“.



10. Legen Sie die Druckplatte auf (sie muss fest an der Druckplattform anliegen).



11. Fädeln Sie den dickwandigen Teflonschlauch von oben nach unten durch die Befestigungsöffnung, anschließend verschieben Sie den dünnen Teflonschlauch auf das Filament-Erkennungsmodul.

### Allgemeine Angaben

Gerätemodell	Sermoon D3
Abmessungen	553*578*656mm
Max. Abmessungen	300*250*300mm
Nennspannung	100–240V~, 50/60Hz
Nennleistung	500W
Umgebungstemperatur	10°C–30°C
Extruder	Sprite Direktantrieb
Anzahl der Düsen	1
Düsen-Durchmesser	0,4 mm
Schnittdicke	0,1–0,4 mm
Genauigkeit	±0,1 mm
Druckgeschwindigkeit	Standard-Druckgeschwindigkeit: 100 mm/s; PLA max. Druckgeschwindigkeit: 150 mm/s; ABS max. Druckgeschwindigkeit: 250 mm/s
Filament-Durchmesser	1,75 mm
Unterstütztes Filament	ABS/PLA/PETG/ASA/PET/TPU95A
Max. Temperatur des Heizbetts	≤ 110°C
Max. Düsentemperatur	≤ 300 °C
Benutzeroberfläche	4,3-Zoll-Touchscreen
Druckschnittstelle	USB-Stick-Druck/LAN-Druck/Cloud-Druck
Anschluss	USB-Flash-Laufwerk/WIFI/RJ45
Unterstützte Slicing Software	Creativity Print/Creativity Slicer/Cura/Simplify3D
Dateiformat	STL/OBJ/3MF
PC Betriebssysteme	Windows/Mac OS/Linux
Wiederherstellung bei Stromausfall	Ja
Erkennung des Filaments	Ja
Intelligente Tür	Ja
Automatisches Nivellieren	Ja
Luftfilterung	Ja
Eingebaute Live-Kamera	Ja

# CHERS UTILISATEURS,

Merci d'avoir choisi les produits Creality 3D. Pour votre confort, veuillez lire attentivement ce guide rapide avant de l'utiliser. Vous pouvez obtenir les instructions et les vidéos pertinentes par le biais du code QR, de l'adresse du lien de la page Web et du disque USB avant l'utilisation, et suivre strictement les instructions.

L'équipe de Creality 3D est toujours prête à fournir des services de haute qualité. Quels que soient les problèmes que vous rencontrez pendant l'utilisation, veuillez nous contacter par le téléphone et l'email fournis à la fin du guide d'installation rapide.

## ☐ Méthode 1

Scannez le code QR de « Creality Cloud » avec votre téléphone portable.

Si c'est la première fois que vous utilisez Creality Cloud, veuillez d'abord créer un compte et remplir les informations conformément aux invites de l'APP ;

Si vous avez déjà un compte Creality Cloud, veuillez-vous connecter directement.



Ayant : Informations sur les nouveaux produits de Creality  
Ayant : Creality Cloud Fun Printing  
Ayant : [Informations sur le déballage](#)  
(L'utilisateur peut trouver le manuel/la vidéo de déballage en recherchant le type de machine)  
Ayant : Service Support

Code QR de Creality Cloud

## ☐ Méthode 2

Connectez-vous au site officiel de Creality avec un ordinateur

S'il est plus pratique pour vous d'utiliser un ordinateur, connectez-vous sur <https://www.creality.com/download>. Vous pouvez également trouver le manuel/la vidéo de déballage et les informations relatives à l'utilisation de l'équipement sur la page d'accueil en entrant le type de machine.

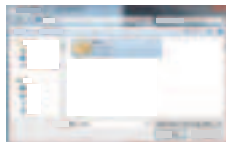
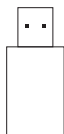


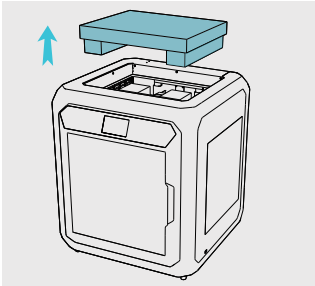
## ☐ Méthode 3

Disque USB

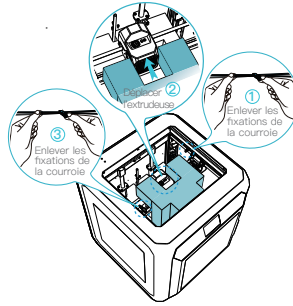
Ouvrez l'emballage de la machine, vous pouvez trouver le disque USB dans la boîte à outils, et obtenir le manuel du produit et les documents vidéo connexes par le biais de l'ordinateur.

(Remarque : les informations figurant sur la clé USB peuvent ne pas être les plus récentes. Il est recommandé d'utiliser la méthode 1 et la méthode 2 pour obtenir les informations les plus récentes).

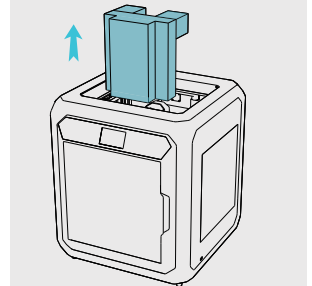




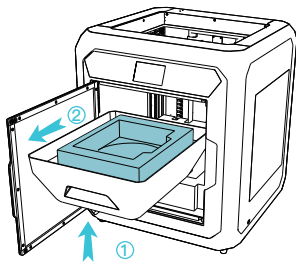
1. Retirez la mousse supérieure.



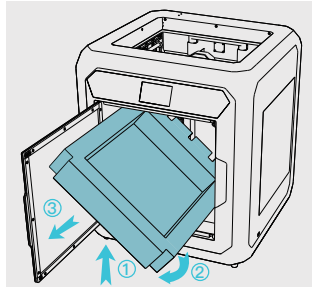
2. Retirer les fixations de la courroie et faire progresser le kit d'extrudeuse dans l'ordre indiqué.



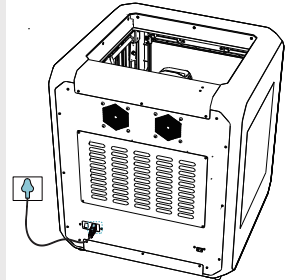
3. Retirez la mousse qui maintient l'extrudeuse.



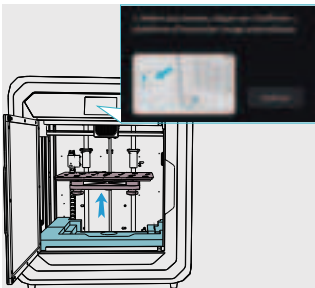
4. Soulevez le couvercle transparent dans l'ordre, puis retirez-le en position horizontale.



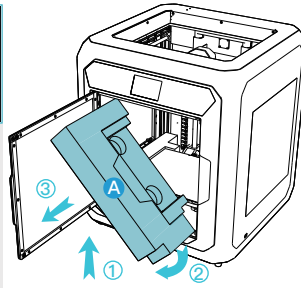
5. Retirez le bac en mousse situé au bas du couvercle transparent dans l'ordre indiqué sur la figure.



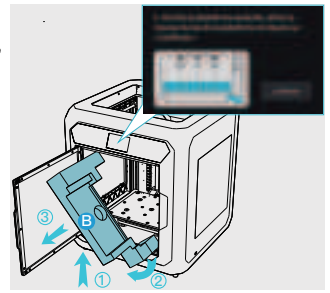
6. Mettez l'appareil sous tension.



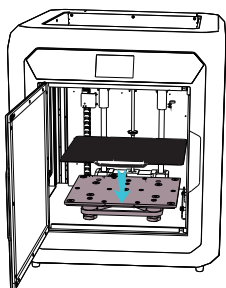
7. Après avoir mis l'appareil sous tension, cliquez sur « Confirmer » et soulevez la plate-forme d'impression.



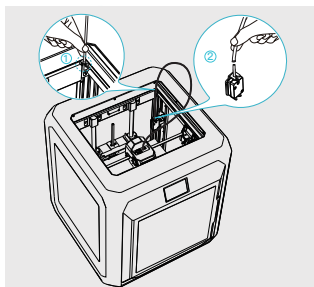
8. Retirez la mousse inférieure A de la plate-forme dans l'ordre indiqué sur la figure.



9. Retirez la mousse B du bas de la plate-forme dans l'ordre indiqué et cliquez sur « Confirmer ».



10. Placez la plaque d'impression (à placer de manière étanche contre la plateforme d'impression).



11. Passer le tube en téflon épais dans le trou de fixation de haut en bas, puis le tube en téflon fin sur le module de détection de filament.

### Spécifications générales

Modèle du produit	Sermoon D3
Dimensions	553*578*656mm
Max. Dimensions de la construction	300*250*300mm
Tension nominale	100–240V~, 50/60Hz
Puissance nominale	500W
Température ambiante	10°C–30°C
Extrudeuse	Sprite Direct Drive
Nombre de buses	1
Diamètre de la buse	0,4 mm
Épaisseur de la tranche	0,1–0,4 mm
Précision	±0,1 mm
Vitesse d'impression	Vitesse d'impression standard : 100 mm/s ; vitesse d'impression maximale du PLA : 150 mm/s ; vitesse d'impression maximale de l'ABS : 250 mm/s
Diamètre du filament	1,75 mm
Filament supporté	ABS/PLA/PETG/ASA/PET/TPU95A
Température max. Température du lit chauffé	≤ 110 °C
Température max. Température de la buse	≤ 300 °C
Interface utilisateur	Écran tactile de 4,3 pouces
Interface d'impression	Impression sur clé USB/Impression sur réseau local/ Impression dans les nuages
Connexion	Clé USB/WIFI/RJ45
Logiciel de découpage pris en charge	Creativity Print/Creativity Slicer/Cura/Simplify3D
Format de fichier	STL/OBJ/3MF
Systèmes d'exploitation du PC	Windows/Mac OS/Linux
Récupération en cas de perte d'alimentation	Oui
Détection de filament	Oui
Porte intelligente	Oui
Mise à niveau automatique	Oui
Filtration de l'air	Oui
Caméra en direct intégrée	Oui

## ДОРОГИЕ ПОЛЬЗОВАТЕЛИ,

Благодарим, что выбрали 3D продукты Creality. Для Вашего удобства, пожалуйста, внимательно прочтите данное руководство перед использованием. Вы можете получить соответствующие инструкции и видео через QR-код, адрес ссылки на веб-страницу и USB-диск перед использованием, и строго следовать инструкциям.

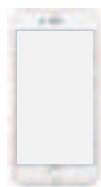
Команда 3D Creality всегда готова предоставить высококачественные услуги. Вне зависимости от того, какие проблемы у Вас возникают во время использования, свяжитесь с нами по телефону и эл. почте, которые указаны в конце руководства по быстрой установке.

### Способ 1

Отсканируйте QR-код «Creality Cloud» с помощью Вашего мобильного телефона.

Если Вы используете Creality Cloud впервые, пожалуйста, сначала зарегистрируйте аккаунт и заполните информацию, следуя подсказкам приложения;

Если у Вас уже есть аккаунт Creality Cloud, пожалуйста, войдите в систему напрямую.



QR-код Creality Cloud

Наличие: информация о новой продукции Creality  
Наличие: веселая печать Creality Cloud  
Наличие: [информацию о распаковке](#)  
(Пользователь может найти руководство/видео по распаковке, выполнив поиск по модели машины)  
Наличие: сервисная поддержка

### Способ 2

Войдите на официальный сайт Creality на компьютере

Если Вам удобнее использовать компьютер, войдите по адресу <https://www.creality.com/download>.

Также Вы можете найти руководство/видео по распаковке и информацию об использовании соответствующего оборудования на домашней странице, введя тип машины.

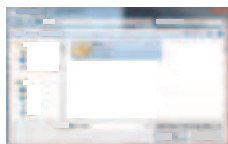
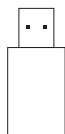


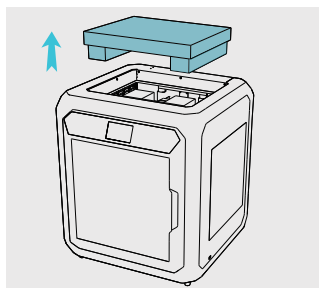
### Способ 3

#### USB-диск

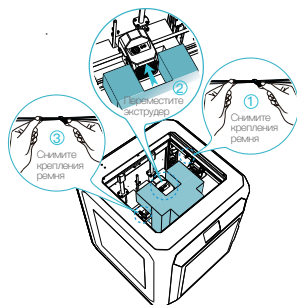
Откройте упаковку машины, Вы можете найти USB-диск на панели инструментов и получить руководство по продукту и соответствующие видеоматериалы через компьютер.

(Примечание: информация на USB-диске может быть не самой новой. Для получения новейшей информации рекомендуется использовать Способ 1 и Способ 2.)

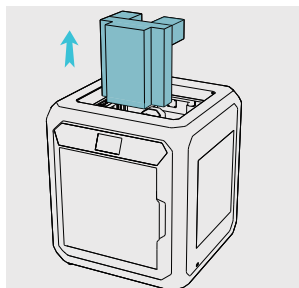




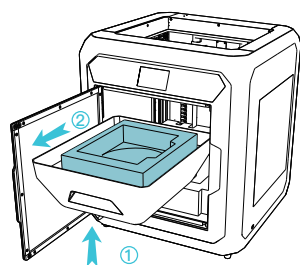
1. Удалите верхнюю пену.



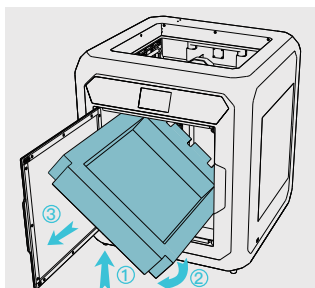
2. Снимите крепления ремня и переместите комплект экструдера в указанном порядке.



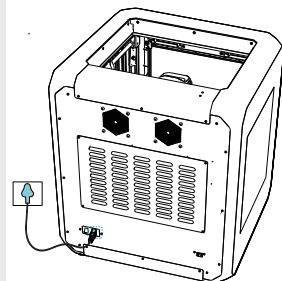
3. Удалите пену, которая удерживает экструдер.



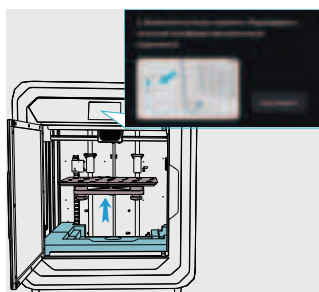
4. Поднимите прозрачную крышку по порядку, и затем удалите ее в горизонтальном положении.



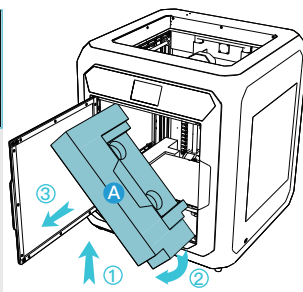
5. Удалите пенопластовый лоток в нижней части прозрачной крышки в порядке, который указан на рисунке.



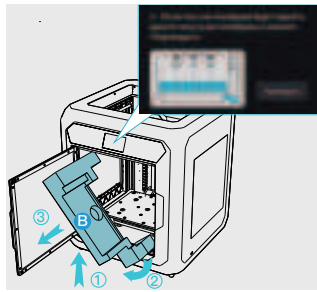
6. Включите питание.



7. После включения питания нажмите «Подтвердить» и поднимите печатную платформу.

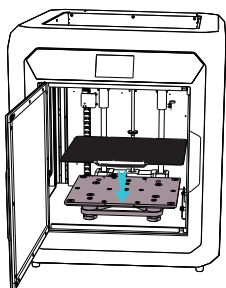


8. Удалить нижний слой пены A с платформы в порядке, который указан на рисунке.

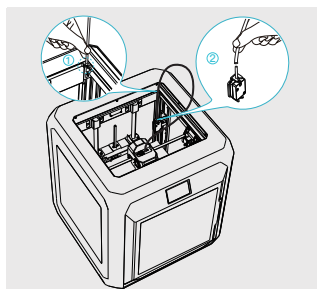


9. Удалите пену B со дна платформы в указанном порядке и нажмите «Подтвердить».





10. Разместите печатную форму (должна плотно прилегать к печатной платформе).



11. Проденьте толстую тефлоновую трубу через крепежное отверстие сверху вниз, а затем тонкую тефлоновую трубу на модуль обнаружения нитей и.

### Общие характеристики

Модель продукта	Sermoon D3
Размеры	553*578*656mm
Макс. размеры сборки	300*250*300mm
Номинальное напряжение	100–240V~, 50/60Hz
Номинальная мощность	500W
Температура среды	10°C–30°C
Экструдер	Прямой привод Sprite
Количество сопел	1
Диаметр сопла	0,4 mm
Толщина резания	0,1–0,4 mm
Точность	±0,1 mm
Скорость печати	Стандартная скорость печати: 100 mm/s; макс. скорость печати PLA: 150 mm/s; макс. скорость печати ABS: 250 mm/s
Диаметр нити	1,75 mm
Поддерживаемая нить	ABS/PLA/PETG/ASA/PET/TPU95A
Макс. Температура подогревающейся платформы	≤ 110 °C
Макс. Температура сопла	≤ 300 °C
Пользовательский интерфейс	Сенсорный экран 4,3–дюйма
Интерфейс печати	Печать с USB–накопителя/Печать через LAN/ Облачная печать
Подключение	USB–накопитель/Wi-Fi/RJ45
Поддерживаемое ПО для резания	Creativity Print/Creativity Slicer/Cura/Simplify3D
Формат файла	STL/OBJ/3MF
Операционные системы ПК	Windows/Mac OS/Linux
Восстановление после потери питания	Да
Обнаружение нити	Да
Умная дверь	Да
Автовыравнивание	Да
Фильтрация воздуха	Да
Встроенная камера прямой передачи	Да

# CAROS USUÁRIOS,

Obrigado por escolher produtos 3D da Creality. Para sua conveniência, leia este guia rápido com cuidado antes de usar. Você pode obter as instruções e vídeos relevantes através do código QR, endereço de link da página web e disco USB antes de usar, e seguir as instruções estritamente.

A equipe 3D da Creality está sempre pronta para fornecer serviços de alta qualidade. Não importa quais problemas você tenha durante o uso, entre em contato conosco pelo telefone e e-mail fornecidos no final do guia de instalação rápida.

## ☐ Método 1

**Escaneie o código QR de "Creality Cloud" pelo seu celular.**

Se for a primeira vez que usa o Creality Cloud, registre uma conta primeiro e preencha as informações de acordo com as instruções do APP;

Se você já tem uma conta no Creality Cloud, faça login diretamente.



Ter: Novas Informações do Produto da Creality

Ter: Impressão Divertida na Nuvem da Creality

Ter: Informação de desempacotamento

(O usuário pode encontrar o vídeo/manual de desempacotamento pesquisando o tipo de máquina)

Ter: Suporte de serviço

Código QR da Creality Cloud

## ☐ Método 2

**Faça login no site oficial da Creality com um computador**

Se for mais conveniente para você usar um computador, faça login em <https://www.creality.com/download>. Você também pode encontrar o vídeo/manual de desempacotamento e informações de uso de equipamentos relacionados na página inicial digitando o tipo de máquina.

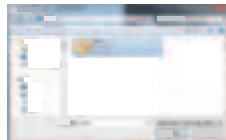
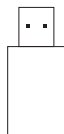


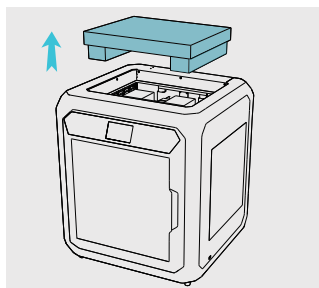
## ☐ Método 3

**Disco USB**

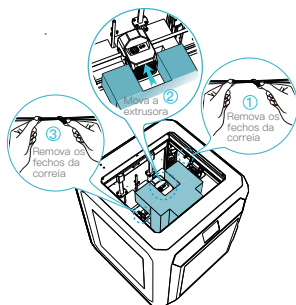
Abra o pacote da máquina, você pode encontrar o disco USB na caixa de ferramentas, e obter o manual do produto e materiais de vídeo relacionados através do computador.

(Nota: As informações no disco USB podem não ser as mais recentes. Recomenda-se o uso do Método 1 e do Método 2 para obter as informações mais recentes.)

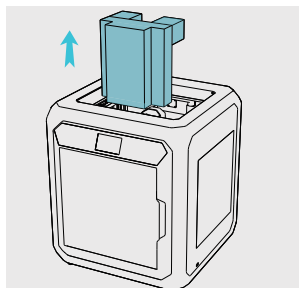




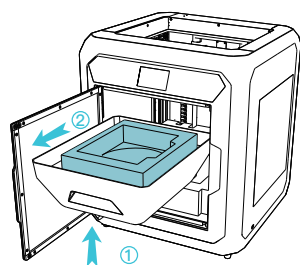
1. Remova a espuma superior.



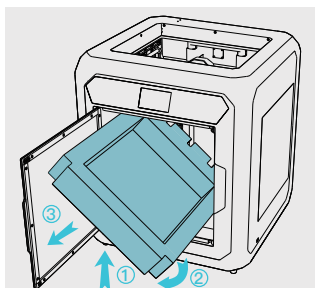
2. Remova os fechos da correia e mova o kit da extrusora na ordem mostrada.



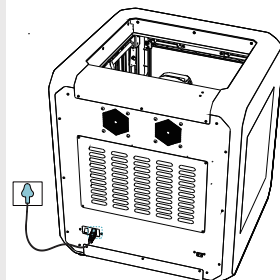
3. Remova a espuma que apoia a extrusora.



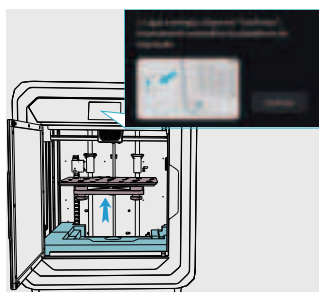
4. Levante a tampa transparente em ordem e, em seguida, remova-a horizontalmente.



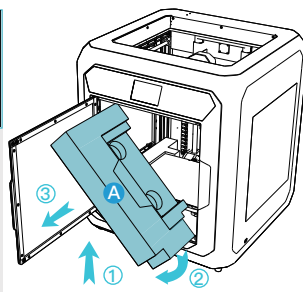
5. Remova a bandeja de espuma na parte inferior da tampa transparente na ordem mostrada na figura.



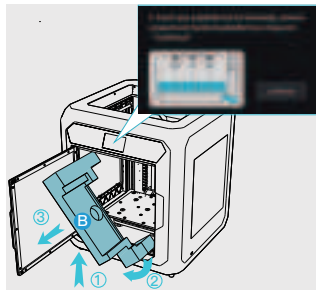
6. Ligue a alimentação.



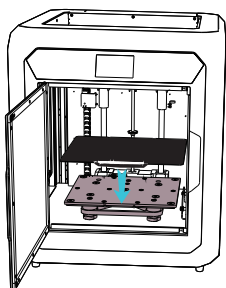
7. Após ligar a energia, clique em "Confirmar" e levante a plataforma de impressão.



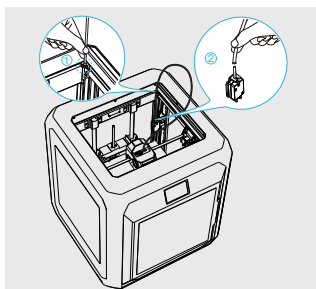
8. Remova a espuma A do fundo da plataforma na ordem mostrada na figura.



9. Remova a espuma B do fundo da plataforma na ordem mostrada e clique em "Confirmar".



10. Coloque a placa de impressão (a ser colocada com firmeza na plataforma de impressão).



11. Rosqueie o Tubo grosso de Teflon no buraco de fixação de cima para baixo, em seguida, o Tubo fino de Teflon no módulo de Detecção de Filamento.

### Especificações Gerais

Modelo do Produto	Sermoon D3
Dimensões	553*578*656mm
Dimensões Máx. da Construção	300*250*300mm
Tensão Nominal	100–240V~, 50/60Hz
Alimentação Nominal	500W
Temperatura Ambiente	10°C–30°C
Extrusora	Unidade Direta Sprite
Número de Bicos	1
Diâmetro do Bico	0,4 mm
Espessura do Corte	0,1–0,4 mm
Precisão	±0,1 mm
Velocidade de impressão	Velocidade de impressão padrão 100 mm/s; velocidade máx. de impressão PLA: 150 mm/s; velocidade máx. de impressão ABS: 250 mm/s
Diâmetro do Filamento	1,75 mm
Filamento Suportado	ABS/PLA/PETG/ASA/PET/TPU95A
Temperatura Máx. da Placa Aquecida	≤ 110°C
Temperatura Máx. do Bico	≤ 300 °C
Interface do Usuário	Tela sensível ao toque de 4,3 polegadas
Interface de Impressão	Impressão por unidade USB/ impressão por LAN/impressão por Nuvem
Conexão	Unidade USB/WIFI/RJ45
Software de Corte Suportado	Creativity Print/Creativity Slicer/Cura/Simplify3D
Formato do Arquivo	STL/OBJ/3MF
Sistemas Operacionais de PC	Windows/Mac OS/Linux
Recuperação de Perda de Energia	Sim
Detecção de Filamento	Sim
Porta Inteligente	Sim
Autonivelamento	Sim
Filtragem de Ar	Sim
Câmera Ao Vivo Integrada	Sim

# GENTILE UTENTE,

grazie per aver scelto i prodotti Creality 3D. Per tua comodità, ti preghiamo di leggere attentamente questa guida rapida prima dell'uso. Puoi scaricare le istruzioni e i video pertinenti, prima dell'uso, attraverso il codice QR, l'indirizzo del link della pagina web e il disco USB; ti preghiamo di seguire scrupolosamente le istruzioni.

Il team di Creality 3D è sempre pronto a fornire servizi di alta qualità. Per qualsiasi problema riscontrato durante l'uso, ti preghiamo di contattarci tramite il telefono e l'e-mail forniti alla fine della guida rapida all'installazione.

## Metodo 1

Scansiona il codice QR di "Creality Cloud" con il tuo cellulare.

Se è la prima volta che usi Creality Cloud, registra prima un account e compila le informazioni secondo le indicazioni dell'APP;

Se hai già un account Creality Cloud, accedi direttamente.



Avere: Informazioni sul nuovo prodotto Creality

Avere: Creality Cloud Fun Printing

Avere: Informazioni sul disimballaggio

(L'utente può trovare il manuale/video di disimballaggio cercando il tipo di dispositivo)

Avere: Servizio di assistenza

Codice QR di Creality Cloud

## Metodo 2

Accedi al sito ufficiale di Creality con un computer

Se è più conveniente per te utilizzare un computer, accedi a <https://www.creality.com/download>. Puoi anche trovare il manuale/video di disimballaggio e le informazioni relative all'uso dell'attrezzatura sulla homepage inserendo il tipo di dispositivo.

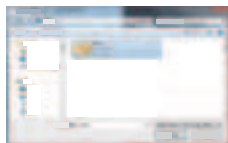
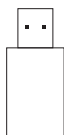


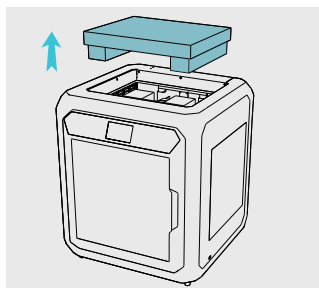
## Metodo 3

Disco USB

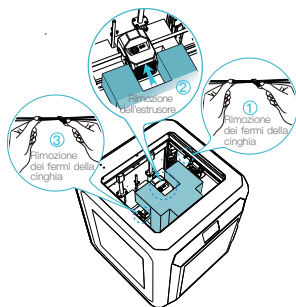
Aprendo la confezione troverai il disco USB nella cassetta degli attrezzi e potrai scaricare il manuale del prodotto e i relativi materiali video sul computer.

(Nota: le informazioni sul disco USB potrebbero non essere le più recenti. Si raccomanda di utilizzare il metodo 1 e il metodo 2 per ottenere le informazioni più recenti).

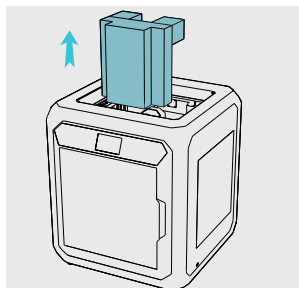




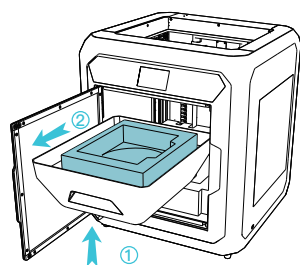
1. Rimuovere la gomma espansa superiore.



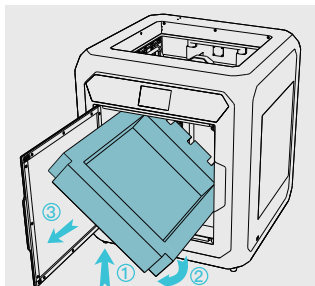
2. Rimozione dei fermi della cinghia e spostamento del kit estrusore nell'ordine indicato.



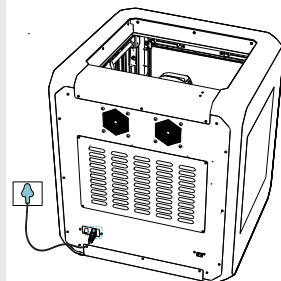
3. Rimuovere la gomma espansa dell'estrusore.



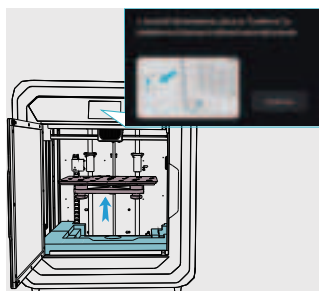
4. Sollevare il coperchio trasparente, secondo l'ordine mostrato, e quindi rimuoverlo in posizione orizzontale.



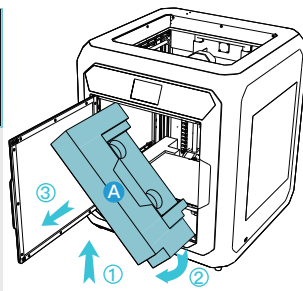
5. Rimuovere il vassoio in gomma espansa nella parte inferiore del coperchio trasparente nell'ordine mostrato in figura.



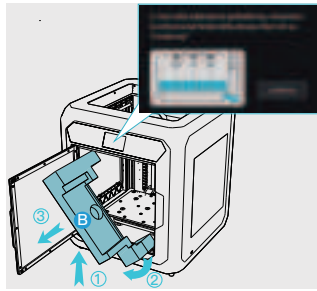
6. Accendere il dispositivo.



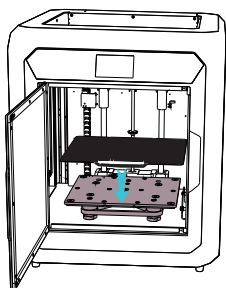
7. Dopo aver acceso la stampante, fare clic su "Conferma" e sollevare la piattaforma di stampa.



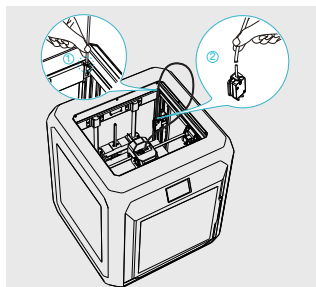
8. Rimuovere la gomma espansa inferiore (A) dalla piattaforma nell'ordine mostrato in figura.



9. Rimuovere la gomma espansa inferiore (B) dal fondo della piattaforma nell'ordine mostrato e fare clic su "Conferma".



10. Posizionare la lastra di stampa (posizionarla saldamente contro la piattaforma di stampa).



11. Avvolgere il nastro adesivo al Tubo di Teflon spesso attraverso il foro di fissaggio dall'alto verso il basso, quindi al Tubo di Teflon sottile sul modulo di Rilevamento Filamento .

### Specifiche Generali

Modello del prodotto	Sermoon D3
Dimensioni	553*578*656mm
Max. dimensioni di costruzione	300*250*300mm
Tensione nominale	100–240V~, 50/60Hz
Potenza nominale	500W
Temperatura ambiente	10°C–30°C
Estrusore	Sprite Azionamento diretto
Numero di ugelli	1
Diametro ugello	0,4 mm
Spessore di taglio	0,1–0,4 mm
Precisione	±0,1 mm
Velocità di stampa	Velocità di stampa standard: 100 mm/s; velocità max. di stampa PLA: 150 mm/s; velocità max. di stampa ABS: 250mm/s
Diametro del filamento	1,75 mm
Filamento supportato	ABS/PLA/PETG/ASA/PET/TPU95A
Temperatura massima del letto riscaldato	≤ 110°C
Temperatura massima dell'ugello	≤ 300 °C
Interfaccia utente	Schermo touch screen da 4,3 pollici
Interfaccia di stampa	Stampa su unità flash USB / LAN / Cloud
Collegamento	Chiavetta USB/WIFI/RJ45
Software di taglio supportato	Creativity Print/Creativity Slicer/Cura/Simplify3D
Formato file	STL/OBJ/3MF
Sistemi operativi per PC	Windows/Mac OS/Linux
Recupero da perdita di potenza	Si
Rilevamento del filamento	Si
Porta intelligente	Si
Livellamento automatico	Si
Filtraggio dell'aria	Si
Telecamera live integrata	Si

# DEĞERLİ KULLANICILAR,

Creality 3D ürünlerini tercih ettiğiniz için teşekkürler. Size kolaylık sağlaması için, kullanmadan önce lütfen bu kılavuzu dikkatlice okuyunuz. Kullanmadan önce kare kod, internet sayfası bağlantı adresi ve USB bellek üzerinden ilgili talimatlara ve videolara ulaşabilirsiniz; talimatlara sıkı bir şekilde uyun.

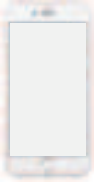
Creality 3D ekibi, her zaman yüksek kaliteli hizmet sunmaya hazırdır. Kullanım sırasında karşılaştığınız problem her ne olursa olsun, lütfen hızlı kurulum kılavuzunun sonunda yer alan telefon ya da e-posta adresi bilgileri üzerinden bize ulaşın.

## Yöntem 1

**Cep telefonunuzdan “Creality Cloud” kare kodunu tarayın.**

Eğer Creality Cloud’u ilk defa kullanıyorsanız, lütfen öncelikle bir hesap kaydı oluşturun ve uygulama yönergelerine göre bilgileri doldurun;

Eğer Creality Cloud hesabınız varsa, lütfen direkt olarak giriş yapın.



Ulaşılabilecekler: Creality’nin Yeni Ürün Bilgileri

Ulaşılabilecekler: Creality Cloud Eğlenceli Baskı

Ulaşılabilecekler: **Kutu Açma Bilgileri**

(Kullanıcı, makine tipini arayarak kılavuza / kutu açma videosuna ulaşabilir)

Ulaşılabilecekler: Servis Desteği

Creality Cloud Kare Kodu

## Yöntem 2

**Creality resmi internet sitesine bir bilgisayarla giriş yapın**

Eğer bilgisayar kullanmak sizin için daha uygunsa, <https://www.creality.com/download> sayfasına giriş yapın.

Ayrıca makine tipini girerek ana sayfadan kılavuz / kutu açma videosu ve ilgili ekipman kullanım bilgilerine ulaşabilirsiniz.

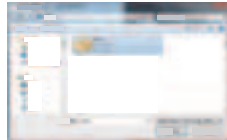
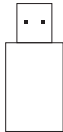


## Yöntem 3

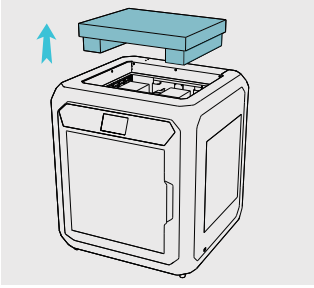
**USB Bellek**

Makinenin paketini açın, araç kutusundan USB belleği alın ve bilgisayar aracılığıyla ürün kılavuzunu ve ilgili video içeriklerini alın.

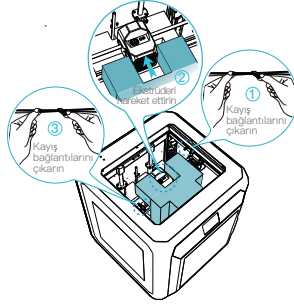
(Not: USB Bellekte yer alan bilgiler güncel olmayabilir. En güncel bilgilere ulaşmak için Yöntem 1 ile Yöntem 2’yi kullanmanız önerilir.



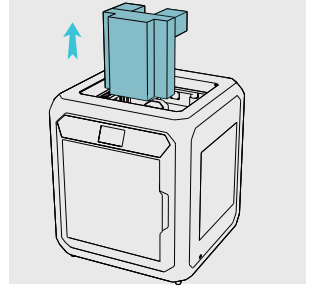




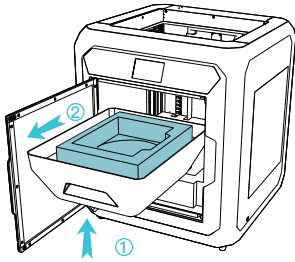
1. Üst köpüğü çıkarın.



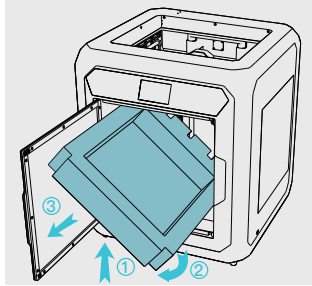
2. Gösterilen sırayla kayış bağlantılarını çıkarın ve ekstrüder kitini hareket ettirin.



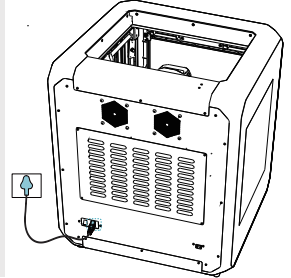
3. Ekstrüderi tutan köpüğü çıkarın.



4. Öncelikle saydam kapağı kaldırın ve ardından yatay pozisyonda çıkarın.



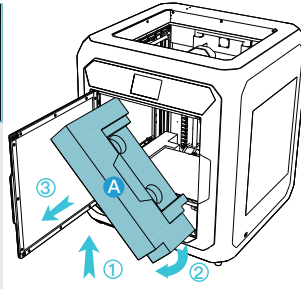
5. Şekilde gösterildiği gibi öncelikle saydam kapağın altındaki köpük tepsiyi çıkarın.



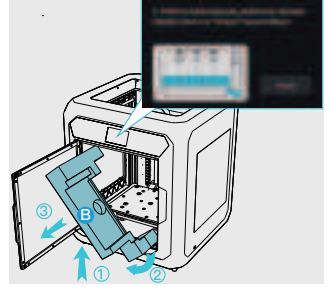
6. Gücü açın.



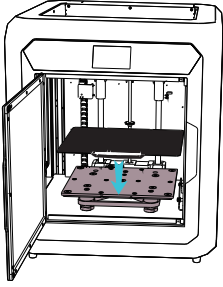
7. Gücü açtıktan sonra, "Onayla" tuşuna tıklayın ve baskı platformunu kaldırın.



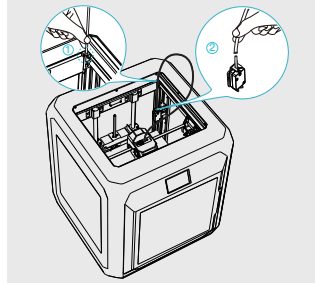
8. Şekilde gösterildiği gibi öncelikle platformdan alt köpük A'yı çıkarın.



9. Gösterildiği gibi öncelikle platformun altından köpük B'yi çıkarın ve "Onayla" tuşuna tıklayın.



10. Baskı plakasını yerleştirin (baskı platformuna zıt yönde sıkı bir şekilde yerleştirilecektir).



11. Kalın Teflon Tüpü yukarıdan aşağıya doğru sabitleme deliğinden geçirin, ardından ince Teflon Tübü Filament Tanı modülünden geçirin.

### General Specifications

Ürün Modeli	Sermoon D3
Ebatlar	553*578*656mm
Maks. Yapı Ebatları	300*250*300mm
Anma Voltajı	100-240V~,50/60Hz
Anma Gücü	500W
Ortam Sıcaklığı	10°C-30°C
Ekstrüder	Sprite Direkt Sürücü
Ağızlıkların Sayısı	1
Ağızlık Çapı	0,4 mm
Dilimleme Kalınlığı	0,1-0,4 mm
Duyarlık	±0,1 mm
Baskı Hızı	Standart baskı hızı: 100 mm/s; PLA maks. baskı hızı: 150 mm/s; ABS maks. baskı hızı: 250 mm/s
Filament Çapı	1,75 mm
Desteklenen Filament	ABS/PLA/PETG/ASA/PET/TPU95A
Maks. Isıtmalı Yatak Sıcaklığı	≤ 110°C
Maks. Ağızlık Sıcaklığı	≤ 300 °C
Kullanıcı Arayüzü	4,3 inç dokunmatik ekran
Baskı Arayüzü	USB flash bellek baskı / LAN baskı / Bulut baskı
Bağlantı	USB flash bellek/WIFI/RJ45
Desteklenen Dilimleme Yazılımı	Creativity Print/Creativity Slicer/Cura/Simplify3D
Dosya Formatı	STL/OBJ/3MF
PC İşletim Sistemleri	Windows/Mac OS/Linux
Güç Kaybı İyileştirme	Evet
Filament Algılama	Evet
Akıllı Kapı	Evet
Otomatik Düzleştirme	Evet
Hava Filtreleme	Evet
İç Canlı Kamera	Evet

## 尊敬的用户：

感谢您选择创想三维的产品。为了您使用方便，请您在使用之前仔细阅读本快速指南，您在使用前可以通过扫描二维码、链接地址、U盘获取相关使用说明及视频，并严格按照指示进行操作。

创想三维团队时刻准备为您提供优质的服务。在使用过程中无论遇到什么问题，请按照快速指南结尾所提供的电话、邮箱与我们进行联系。

### □ 方法 1

#### 手机扫描“创想云”二维码

如果您第一次使用创想云，请先注册账号，并根据APP提示填写信息；

如果您已经有创想云账号，请直接登录。



创想云二维码

拥有：Creality 新品资讯

拥有：创想云趣打印

拥有：开箱资料

(用户可通用搜索机器型号，找到说明书/开箱视频)

拥有：服务支持

### □ 方法 2

#### 电脑登录官网

如果您更方便使用电脑，登录<https://www.creality.com/download>，在首页也可通过输入机器型号找到说明书/开箱视频以及相关设备使用资料。

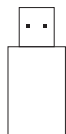


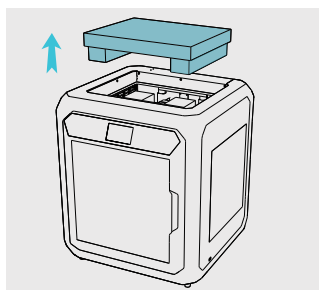
### □ 方法 3

#### U盘

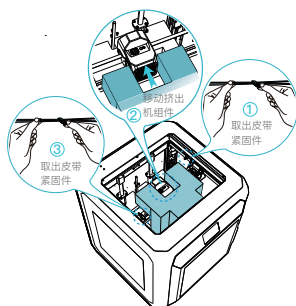
打开机器包裹，您可以从工具包里面找出U盘，通过电脑获取产品说明书及视频相关资料。

(备注：U盘资料可能不是当前最新，建议采用方法1、方法2获取最新的资料。)

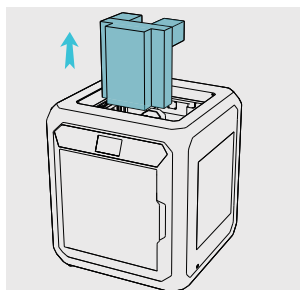




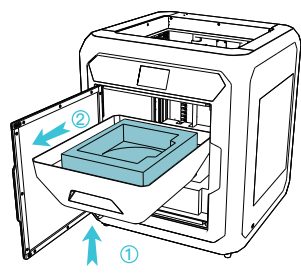
1. 取出顶部泡棉



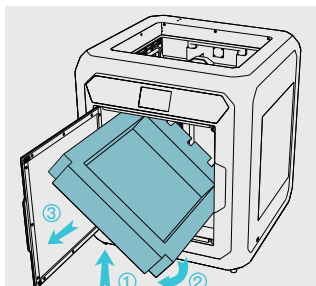
2. 按图示依序取出皮带紧固件、移动挤出机组件。



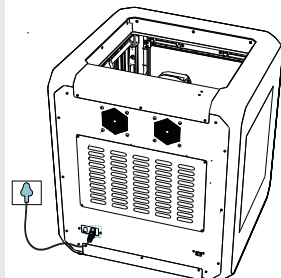
3. 取出固定喷头的泡棉



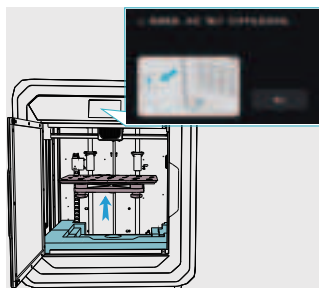
4. 依序托起透明罩再平移取出



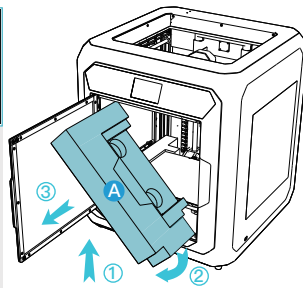
5. 按图示依序取出透明罩底部泡棉托



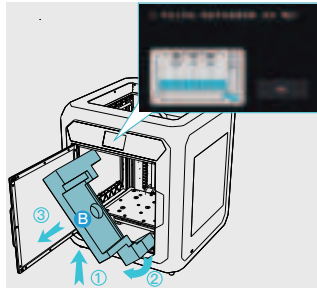
6. 接通电源



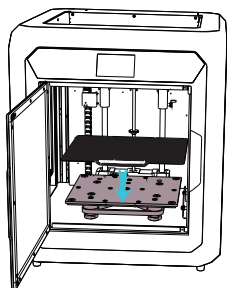
7. 接通电源后，点击屏幕“确认”，抬起打印平台。



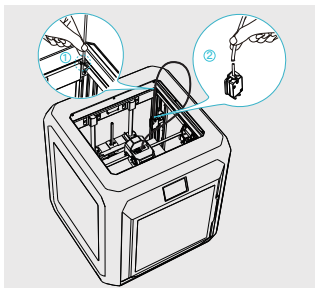
8. 按图示依序取出平台底部泡棉A



9. 按图示依序取出平台底部泡棉B，点击屏幕“确认”。



10. 放置打印平台板（需贴紧打印平台）



11. 从上至下将粗铁氟龙管穿过固定孔后，再穿过断料检测模块上的细铁氟龙管。

### 基本参数

型号	Sermoon D3
整机尺寸	553*578*656mm
成型尺寸	300*250*300mm
额定电压	100-240V~,50/60Hz
额定功率	500W
使用环境温度	10°C-30°C
挤出机类型	近端挤出
喷头数量	1
喷嘴直径	0.4mm
切片厚度	0.1-0.4mm
打印精度	±0.1mm
打印速度	标准打印速度：100mm/s    PLA最大打印速度：150mm/s ABS最大打印速度：250mm/s
支持耗材直径	1.75mm
兼容材料	ABS/PLA/PETG/ASA/PET/TPU95A
热床温度	最高110°C
喷嘴温度	最高300 °C
屏幕	4.3英寸触摸屏
打印方式	U盘打印/局域网打印/云打印
连接	U盘/WIFI/RJ45
可兼容切片软件	Creality Print/Creality Slicer/Cura/Simplify3D
切片支持格式	STL/OBJ/3MF
电脑操作系统	Windows/MacOS/Linux
断电续打	支持
断料检测	支持
开门检测	支持
自动调平	支持
空气过滤	支持
摄像头	支持





- ※ Users should abide by the laws and regulations of the country and region where the equipment is located (place of use), abide by professional ethics, and pay attention to safety obligations. It is strictly forbidden to use our products or equipment for any illegal purpose. Our company is not responsible for the relevant legal responsibilities that the violator should bear.
- ※ Since each model is different, the actual product may be different from the picture. Please refer to the actual product. The final interpretation right belongs to Shenzhen Chuangxiang 3D Technology Co., Ltd.

## 3D Printing Evangelists

With the spirit of evangelists, we want to share the convenience of technology with everyone.



**SHENZHEN CREALITY 3D TECHNOLOGY CO.,LTD.**  
 18th Floor, JinXiuHongDu Building, Meilong Road, Xinniu Community,  
 Minzhi Street, Longhua District, Shenzhen City, China.  
 Official Website: [www.creality.com](http://www.creality.com)  
 Tel: +86 755-8523 4565  
 E-mail: [cs@creality.com](mailto:cs@creality.com)