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1. Identification of Substance

Product Details

Product Name: Phrozen Mud-Like Resin

Product Use: 3D PRINTING Product Model: UV Resin

Product Brand:

hrozen

Manufacturer/Supplier By: PHROZEN TECH CO., LTD.

> 3F 287 NIU PU RD., Hsinchu City, 300 Taiwan Tel & Emergency Tel: +886-3-5400076

Fax: +886-3-539-6591

2. Hazards Identification

Classification of the substance or mixture

Classification according to Regulation

(EC) No. 1272/2008:

Serious eye damage (Category 2A), H319

GHS Label elements, including precautionary statements

Pictogram:

Signal word: Warning

Hazard statement(s):

Causes serious eye irritation. H319

Precautionary statements:

General precautionary statement(s):

P101 If medical advice is needed, have product container or label at

hand.

P102 Keep out of reach of children.

Prevention precautionary statements:

P264 Wash skin thoroughly after handing.

Wear protective gloves/ eye protection/ face protection. P280

Response precautionary statements:

If in eyes: Rinse cautiously with water for several minutes. P305+P351+P338

Remove contact

lenses. If present and easy to do. Continue rinsing.

P337+P313 If eye irritation persists: Get medical acvice/attention.

Disposal precautionary statements:

P501 Dispose of contents/ container to an approved waste disposal

plant.

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3. Composition/Data on Components

| COMPONENT | CAS No. | % By wt. |
|---|------------|----------|
| Acrylated aliphatic urethane | 68987-79-1 | 50%-79% |
| 4-acryloylmorpholine | 5117-12-4 | 20%-45% |
| Diphenyl(2,4,6- trimethylbenzoyl)phosphine oxide | 75980-60-8 | 1%-5% |

4. First aid Measures

Eye Contact: If in eyes: rinse cautiously with water for several minutes. Remove

contact lenses if present and easy to do. Continue rinsing. If eye

irritation persists: Seek medical advice / attention.

Skin Contact: Wash off immediately with soap and plenty of water while removing

all contaminated clothes and shoes. Wash contaminated clothing

before reuse. If

skin irritation persists, call a physician.

Inhalation: If inhaled: relocate to fresh air and keep at rest in a position comfortable

for

breathing. Get medical advice / attention if you feel unwell

Ingestion: Rinse mouth. Seek medical attention.

5. Fire Fighting Measures

Suitable extinguishing media: Use water spray, alcohol-resistant foam, dry chemical or carbon

dioxide.

Special hazards arising from the

substance or mixture:

emergency procedures:

No data available

Advice for firefighters: As in any fire, wear self-contained breathing apparatus

pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool containers with flooding quantities of

water until well after fire is out. Evacuate

personnel to safe areas.

6. Accidental Release Measures

Personal precautions, Evacuate personnel to safe areas. Ensure adequate ventilation, especially in confined areas. Avoid contact with skin, eyes or

clothing. Avoid breathing mist / vapors / spray. Do not eat, drink or

smoke when using this product. Wash

contaminated clothing before reuse. Wash thoroughly after handling.

Environmental precautions: Do not let product enter drains.

Methods and materials for L containment and cleaning up: C

Local authorities should be advised if significant spillage cannot be

contained.

Prevent entry into waterways, sewers, basements or confined areas.

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Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite)

and place in container for

disposal according to local / national regulations (see Section

13).

Reference to other sections: For disposal see section 13.

7. Handling and Storage

Handling: Handle in accordance with good industrial hygiene and safety practice.

Keep away from heat/sparks/open flames/hot surfaces. No smoking.

Ensure adequate ventilation, especially in confined areas. Use personal protection recommended in Section 8. Avoid contact with skin, eyes or clothing. Do not breathe mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash contaminated clothing

before reuse. Wash thoroughly after handling.

Storage: Keep container dry. Keep containers sealed until ready

for use.

8. Exposure Controls and Personal Protection

Engineering controls: General industrial hygiene practice.

Personal Protection

Eyes: Wear safety glasses with side shields. Wear additional eye protection

such as chemical goggles or face shield if splashing or spraying

hazard exists. Have an eye wash station available.

Body: To prevent skin contact use coveralls, apron, boots, or lab coat.

Hands: Avoid skin contact by using chemically resistant gloves.

Respiratory: If exposure limits are exceeded or irritation is experienced,

NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high

airborne contaminate concentrations.

Respiratory protection mush be provided in accordance with current

local

regulations.

9. Physical and Chemical Properties

General Information

Form: Liquid
Color: Multicolor

Odor: No obvious smell

Boiling Point: No date available

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Flashpoint: About 100°C Density: No date available No date available Viscosity: **Melting Point:** No date available No date available Vapor Pressure: No date available Vapor Density: Solubility In Water: Insoluble in water No date available Specific Gravity (H₂O = 1): No date available Freezing Point: No date available

Molecular Weight: Mixture, Not Applicable

10. Stability and Reactivity

Chemical Stability: Stable

Incompatible materials and

conditions to avoid: None.

Hazardous Polymerization: Is not known to occur.

Hazardous decomposition: None identified.

11. Toxicological Information

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Acute toxicity: No data available

Skin corrosion/irritation: Causes skin irritation. May cause allergic skin reaction.

Serious eye damage/eye irritation: Causes serious eye damage

Respiratory or skin sensitization: Inhalation of vapors in high concentration may cause irritation

of respiratory system

Germ cell mutagenicity: No data available

Carcinogenicity

IARC:

No component of this product present at levels greater than or

equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

Reproductive toxicity: No data available

Specific target organ toxicity -

single exposure:

No data available

Specific target organ toxicity -

repeated exposure:

Aspiration hazard:

No data available

No data available

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12. Ecological Information

General notes: Do not allow material to be released to the environment

without proper governmental permits.

13. Disposal Considerations

Product-Recommendation: Consult state, local or national regulations to ensure proper

disposal.

Uncleaned

packagings-Recommendation:

Disposal must be made according to official regulations.

| 14. Transport Information | | |
|------------------------------|---------------------------|------------|
| UN number | | |
| ADR/RID: None | IMDG: None | IATA: None |
| UN proper shipping name | | |
| ADR/RID: Not dangerous goods | | |
| IMDG: Not dangerous goods | | |
| IATA: Not dangerous goods | | |
| Transport hazard class(es) | | |
| ADR/RID: None | IMDG: None | IATA: None |
| Packaging group | | |
| ADR/RID: None | IMDG: None | IATA: None |
| Environmental hazards | | |
| ADR/RID: No | IMDG Marine pollutant: No | IATA: No |

| 15. Regulations | |
|--------------------------------------|--|
| Product related hazard information: | Observe the general safety regulations when handling chemicals. |
| National regulations: | All components of this product are listed in the EU Environmental Protection Agency Toxic Substances Control Act Chemical substance Inventory. |
| Information about limitation of use: | For use only by technically qualified individuals. |

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16. Other Information

DISCLAIMER OF LIABILITY

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