

DruckWege Resin Type	3D Printer Model	Layer 25mu Exposuretimeing [s]	Layer 50mu Exposuretime [s]	Layer 100mu Exposuretime [s]	Base Layer 50mu Exposure time [s]	Base Layer [# of layers]
Type D Dental Model Plus (Beige)	Anycubic-Photon Mono (X)	1.2	1.3	1.4	30	8
Type D Dental Model Plus (Beige)	Anycubic-Photon S	7.5	8	8	30	8
Type D Dental Model Plus (Beige)	Anycubic-Photon	13.5	14	14	80	8
Type D Dental Model Plus (Beige)	Crealitiy-LD-002R	7.5	8	8	75	8
Type D Dental Model Plus (Beige)	Elegoo-Mars Pro	7.5	8	8	35	8
Type D Flex Black	Anycubic-Photon Mono (X)	2.1	2.2	2.3	30	8
Type D Flex Black	Anycubic-Photon	11.5	12	12	100	8
Type D Flex Black	Anycubic-Photon S	10	10	10.5	40	8
Type D Flex Black	Crealitiy-LD-002R	8	8.5	9.5	80	8
Type D Flex Black	Elegoo-Mars 2 Pro	3	3	3.5	35	8
Type D Flex Black	Elegoo-Mars Pro	11.5	12	12.5	40	8
Type D High Temp Purple	Anycubic-Photon S	7.5	8	8	40	8
Type D High Temp Purple	Anycubic-Photon Mono (X)	1.9	2	2	20	8
Type D High Temp Purple	Anycubic-Photon	9.5	10	10	80	8
Type D High Temp Purple	Crealitiy-LD-002R	7.5	8	8	80	8
Type D High Temp Purple	Elegoo-Mars 2 Pro	1.5	2	2.5	20	8
Type D High Temp Purple	Elegoo-Mars Pro	7.5	8	8	35	8
Type D Modelmaker Light Grey	Anycubic-Photon S	9.5	10	10	35	8
Type D Modelmaker Light Grey	Anycubic-Photon Mono (X)	1.8	2	2.2	25	8
Type D Modelmaker Light Grey	Anycubic-Photon	15	15.5	16	80	8
Type D Modelmaker Light Grey	Crealitiy-LD-002R	8.5	9	9	80	8
Type D Modelmaker Light Grey	Elegoo-Mars Pro	11	11.5	12	55	8
Type D Pro Black	Anycubic-Photon Mono (X)	3	3.3	3.5	40	8
Type D Pro Black	Anycubic-Photon S	8	8	8.5	60	8
Type D Pro Black	Anycubic-Photon	8	8.5	8.5	80	8

Type D Pro Black	Creality-LD-002R	8	8	8	80	8
Type D Pro Black	Elegoo-Mars 2 Pro	1.5	2	2.5	30	8
Type D Pro Black	Elegoo-Mars Pro	7.5	8	8	50	8
Type D Standard Black	Anycubic-Photon S	8	8	8.5	60	8
Type D Standard Black	Anycubic-Photon	8	8.5	8.5	80	8
Type D Standard Black	Anycubic-Photon Mono (X)	3	3.3	3.5	30	8
Type D Standard Black	Creality-LD-002R	8	8	8	80	8
Type D Standard Black	Elegoo-Mars 2 Pro	1.5	2	2.5	20	8
Type D Standard Black	Elegoo-Mars Pro	10.5	11	11	50	8
Type D Standard Blue/Red/Yellow	Anycubic-Photon	14	14.5	15	80	8
Type D Standard Blue/Red/Yellow	Anycubic-Photon S	8.5	8.5	9	30	8
Type D Standard Blue/Red/Yellow	Anycubic-Photon Mono (X)	1.2	1.3	1.4	20	8
Type D Standard Blue/Red/Yellow	Creality-LD-002R	8	8.5	9	80	8
Type D Standard Blue/Red/Yellow	Elegoo-Mars 2 Pro	1.5	2	2.5	20	8
Type D Standard Blue/Red/Yellow	Elegoo-Mars Pro	8	8	8.5	35	8
Type D Standard Grey	Anycubic-Photon	9.5	10	10	80	8
Type D Standard Grey	Anycubic-Photon S	9	9.5	9.5	80	8
Type D Standard Grey	Anycubic-Photon Mono (X)	1.9	2	2	20	8
Type D Standard Grey	Creality-LD-002R	8	8	8	80	8
Type D Standard Grey	Elegoo-Mars 2 Pro	1.5	2	2.5	20	8
Type D Standard Grey	Elegoo-Mars Pro	8	8	8	80	8
Type D Standard Pigment Free	Anycubic-Photon	10	10	10	80	8
Type D Standard Pigment Free	Anycubic-Photon S	9	9.5	9.5	80	8
Type D Standard Pigment Free	Anycubic-Photon Mono (X)	2	2.2	2.5	20	8
Type D Standard Pigment Free	Creality-LD-002R	8	8	8	80	8
Type D Standard Pigment Free	Elegoo-Mars 2 Pro	1.5	2	2.5	15	8
Type D Standard Pigment Free	Elegoo-Mars Pro	8	8	8	80	8
Type D Standard Pigment Free	Phrozen -Sonic 4k	3.3	3.5	3.8	31	8
Type D Standard White	Anycubic-Photon S	7.5	8	8	40	8

Type D Standard White	Anycubic-Photon	14.5	15	15	80	8
Type D Standard White	Anycubic-Photon Mono (X)	1.8	2	2	20	8
Type D Standard White	Creality-LD-002R	9.5	9.5	10	70	8
Type D Standard White	Elegoo-Mars 2 Pro	1.5	2	2.5	20	8
Type D Standard White	Elegoo-Mars Pro	8.5	8.5	9	45	8
Type D Tough Black	Elegoo-Mars Pro	10.5	10.5	11	50	8
Type D Tough Light Grey	Anycubic-Photon	9.5	10	10	80	8
Type D Tough Light Grey	Anycubic-Photon S	7.5	8	8	40	8
Type D Tough Light Grey	Anycubic-Photon Mono (X)	1.9	2	2	25	8
Type D Tough Light Grey	Creality-LD-002R	7.5	8	8	70	8
Type D Tough Light Grey	Elegoo-Mars 2 Pro	1.5	2	2.5	10	8
Type D Tough Light Grey	Elegoo-Mars Pro	7.5	8	8	35	8
25%Pro 75%Flex	Elegoo-Mars Pro	12	12.5	12.5	100	8